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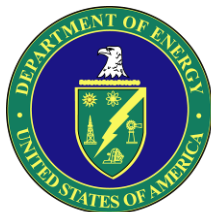
EERC ... The International Center for Applied Energy Technology®



CO₂-Based Enhanced Oil Recovery

**CO₂ Geological Storage and EOR Workshop
Mexico City, Mexico
March 21–23, 2012**

Edward Steadman, Steven Melzer, and John Harju



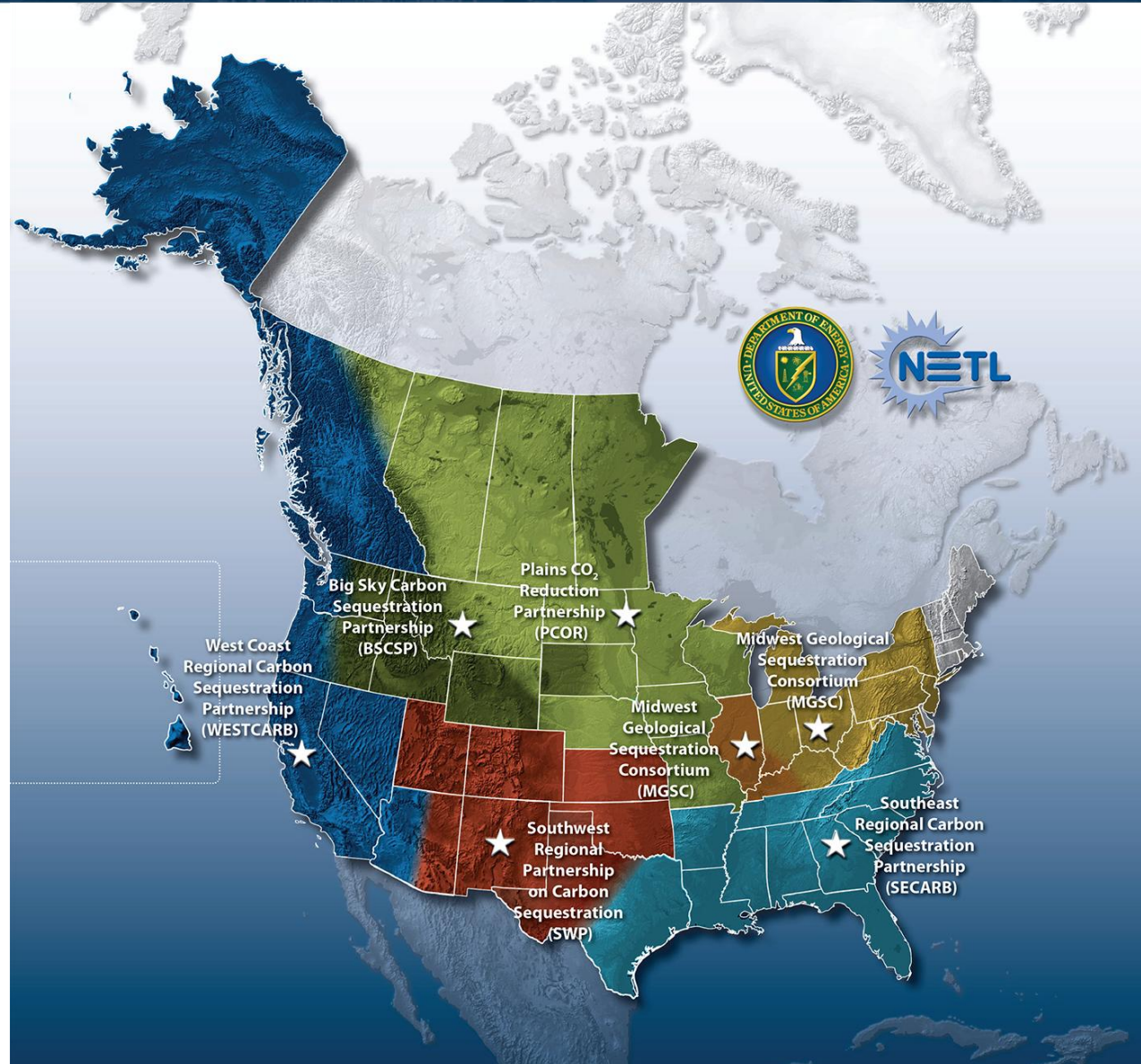
Presentation Outline

- The Plains CO₂ (PCOR) Partnership
- Carbon management
- Enhanced oil recovery (EOR)/carbon capture and storage (CCS)
- Projects: Zama and Bell Creek
- Presentation wrap-up



U.S. Department of Energy (DOE) Regional Carbon Sequestration Partnership (RCSP) Program

- Seven partnerships, all tasked with regional characterization and site-screening activities.
- Screening along with economic drivers have resulted in several large-scale demonstration projects.



The PCOR Partnership



The PCOR Partnership region includes nine states and four provinces, covering over 1.4 million square miles.

The PCOR Partnership has brought together the key stakeholders to make large-scale geologic CO₂ sequestration a near-term reality.

Carbon Management

Typically, carbon management considerations include:

- An overview of carbon dioxide (CO₂) capture technologies, dehydration, and compression.
- Pipeline transportation.
- Geologic sequestration options.
- Terrestrial sequestration options.
- Environmental and commercial risks.
- Carbon markets.
- Economics.

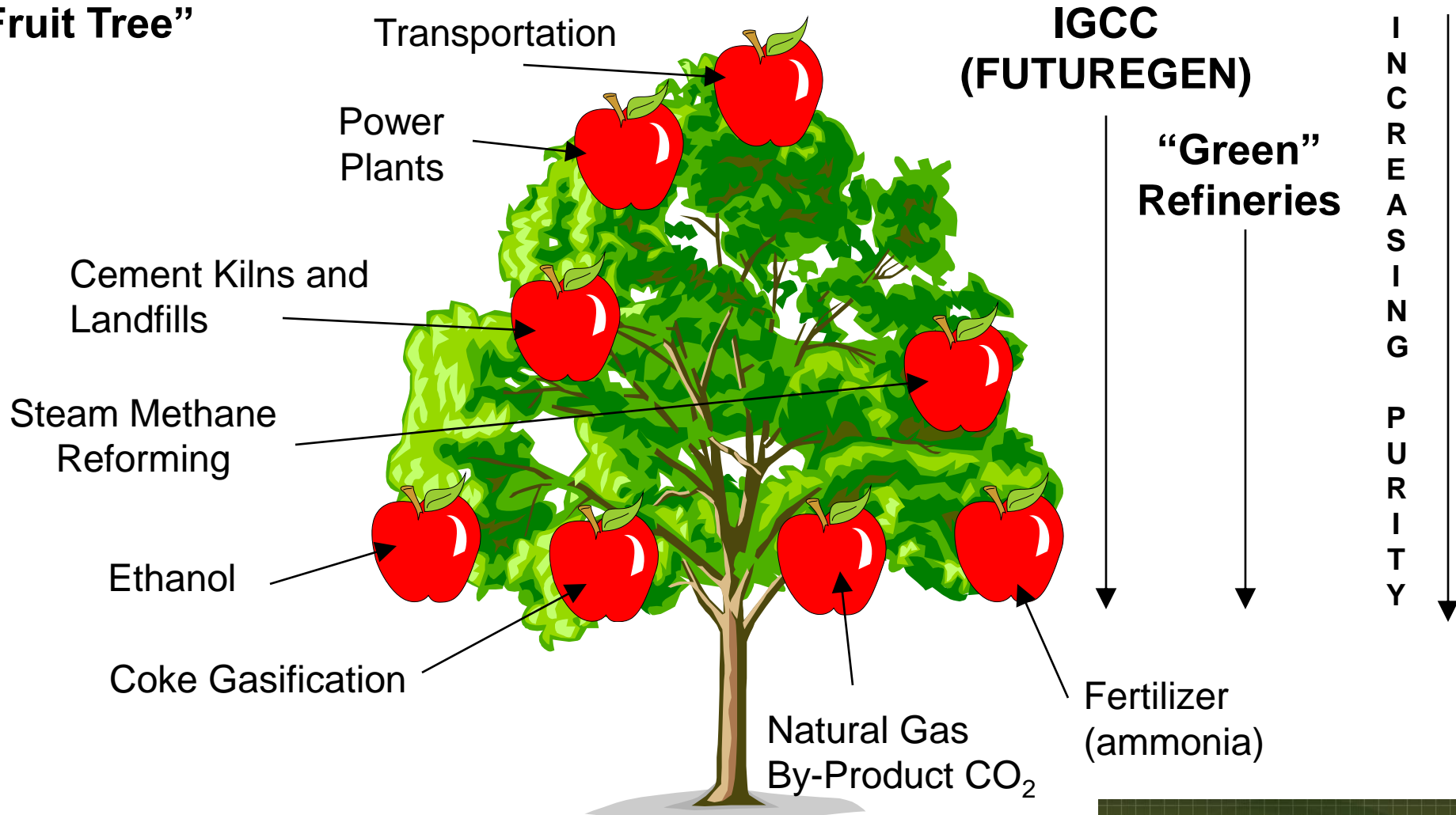


Carbon Capture



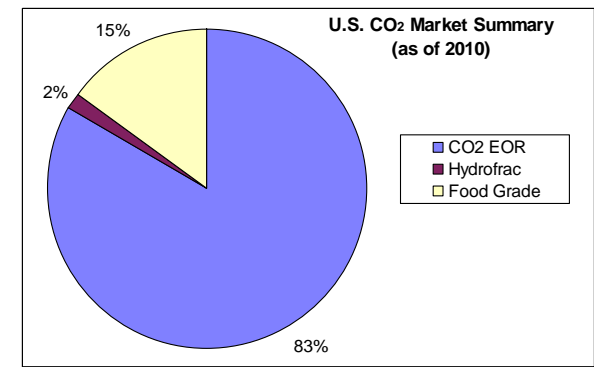
Industrial CO₂ Sources

“The CO₂ Source Fruit Tree”



What Are the U.S. Markets for CO₂?

- Existing
 - CO₂ EOR (3.0 billion cubic feet per day [Bcfd])
 - Shortages of CO₂ exist today – probably could use 50% more right away!
- Merchant CO₂
 - Hydrofracturing services (60 million cubic feet per day [MMcfd])
 - Food grade (550 MMcfd)
 - Food, beverage, wastewater treatment
- Potential
 - Enhanced coalbed methane
 - Enhanced gas recovery

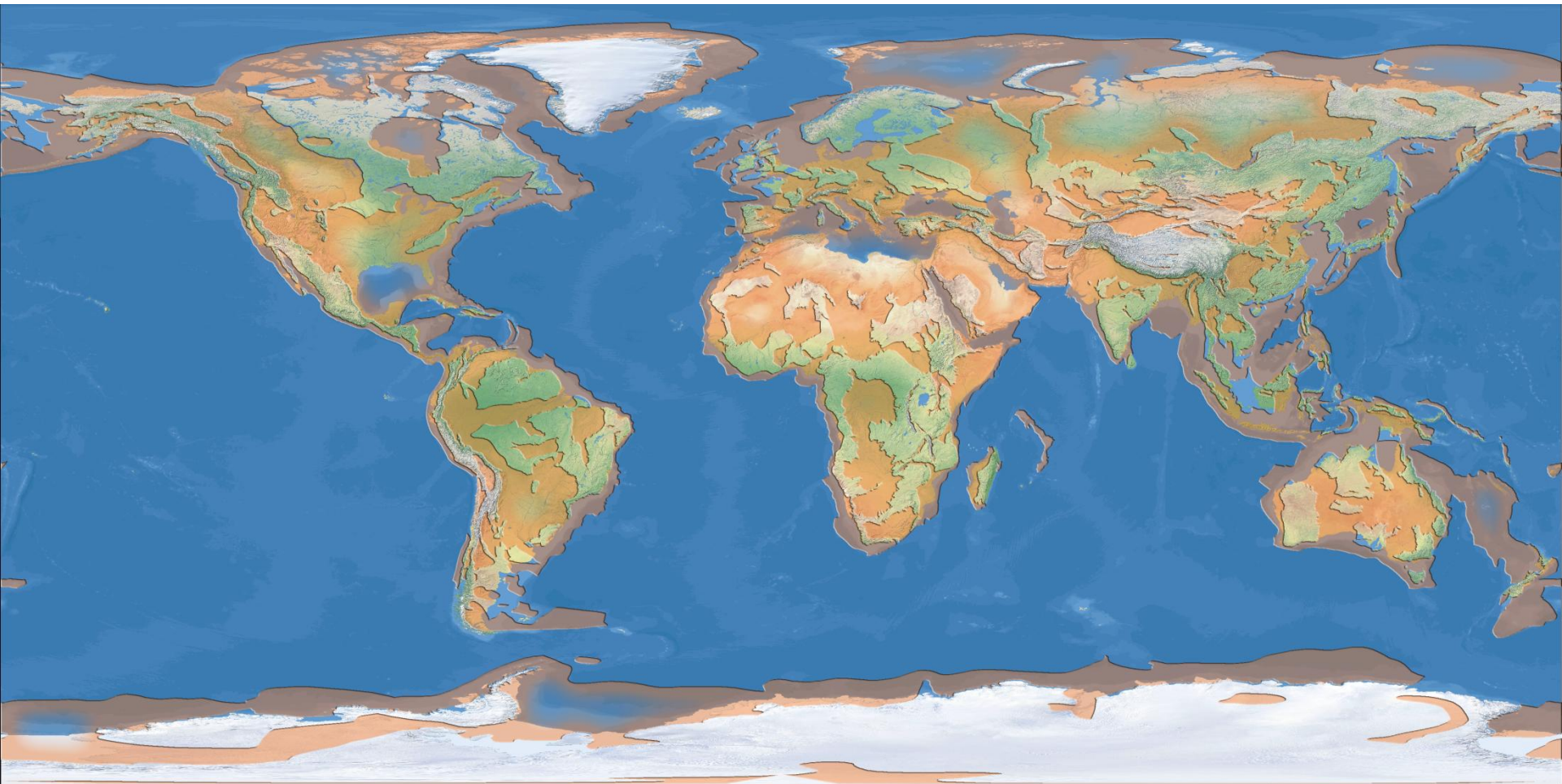


CO₂ Storage Options

- Saline formations
- Oil and gas fields:
 - Storage in association with CO₂-based EOR
 - Storage in depleted oil and gas fields



Global Sedimentary Basins



Guidelines for Site Screening

Regional Geologic Data	Subsurface Data Analysis	Injection Formation(s)
		Adequate Depth
		Confining Zone
		Prospective Storage Resources

Regional Site Data	Regional Proximity Analysis	Protected and Sensitive Areas
		Population Centers
		Existing Resource Development
		Pipeline ROWs

Social Data	Social Context Analysis	Demographic Trends
		Land Use: Industrial and Environmental History

Source: DOE

North American Oil Fields



CO₂ EOR Opportunities



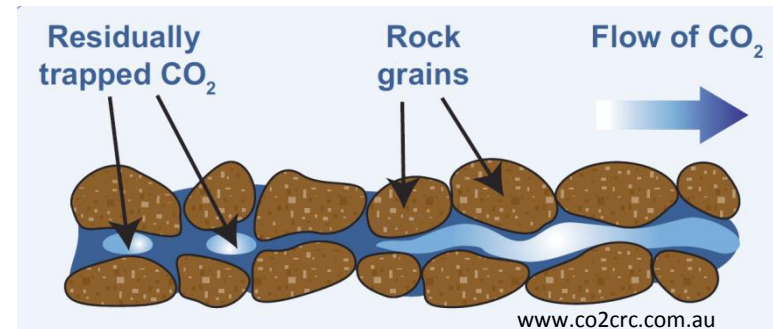
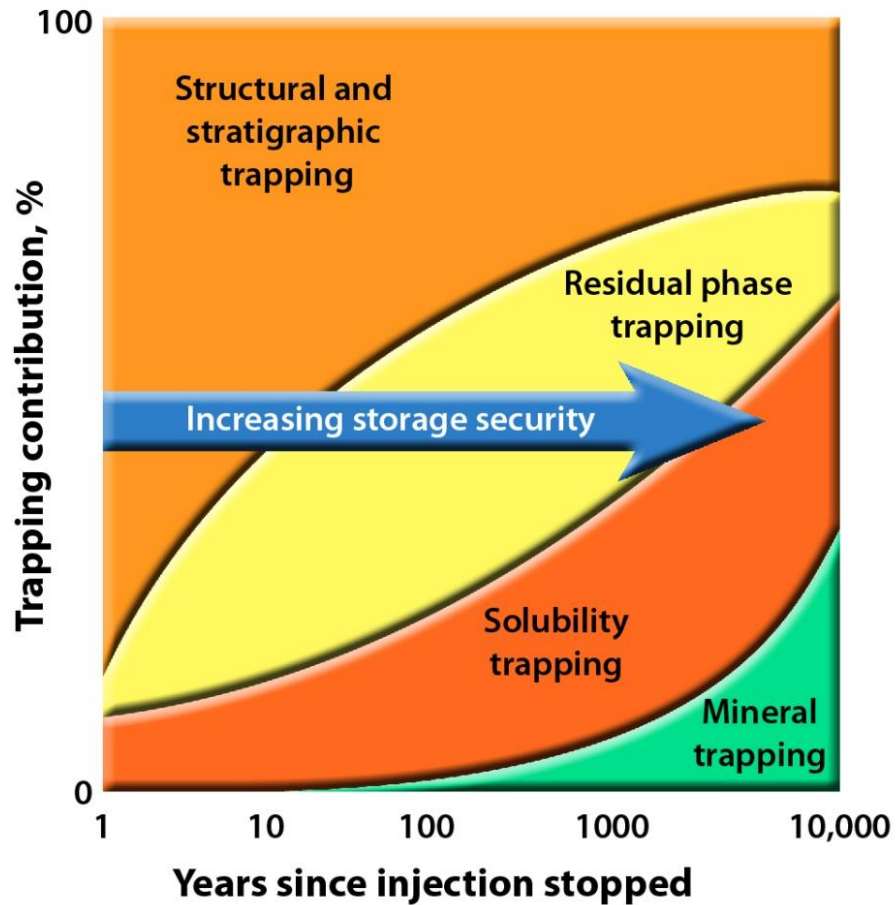
Permian Basin

- New Mexico, Texas.
- Production since early 1900s.
- Considered a “mature” basin with respect to petroleum production.
- CO₂ flood EOR began in the 1970s.
- Over 1 billion barrels (bbl) of incremental oil from CO₂ injection have been produced from dozens of fields.

Williston Basin

- North Dakota, Montana, Saskatchewan, Manitoba, South Dakota.
- Production since 1950s.
- Considered a less mature basin.
- Two CO₂ flood EOR projects since 2001.

Geologic CO₂-Trapping Mechanisms



Key Reservoir Characteristics

- Minimum reservoir pressure of 1100 psi desirable for dense-phase operations and miscibility (miscibility is also oil property-dependent).
- Reservoir temperature between 90° and 250°F.
- Oil gravity between 27° and 48° API.
- Waterflood residual oil saturation greater than 25%.
- Nature of porosity and permeability for lateral fluid communication.
- A good waterflood performance suggests a successful CO₂ flood (establishes needed measures for reservoir sweep efficiency).

Tertiary EOR Background

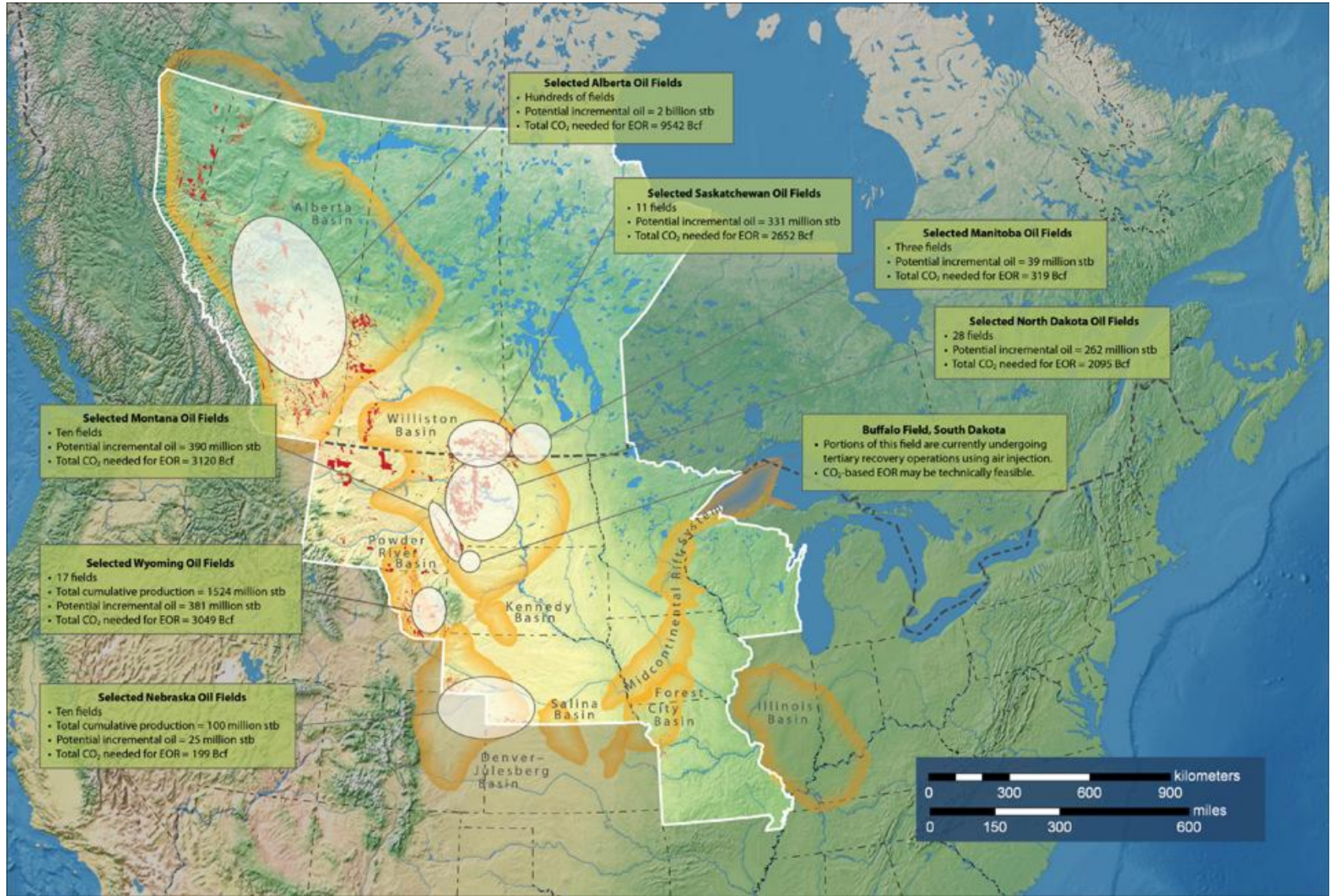
- Roughly 17 thousand cubic feet (Mcf) per ton of CO₂.
- Assumed 8 Mcf (net) of CO₂ needed for every barrel of incremental oil (13 Mcf/bbl initial purchase) for PCOR Partnership projections. What will Weyburn tell us?
- The PCOR Partnership initially used Nelms and Burke (2004) screening criteria to select North Dakota fields for detailed evaluation.
 - Subsequent collaboration with producers
 - Subsequent collaboration with North Dakota Department of Mineral Resources Oil and Gas Division
 - Waterflood performance
 - Original oil in place (OOIP) updates
 - Unitization activity

Oil Fields

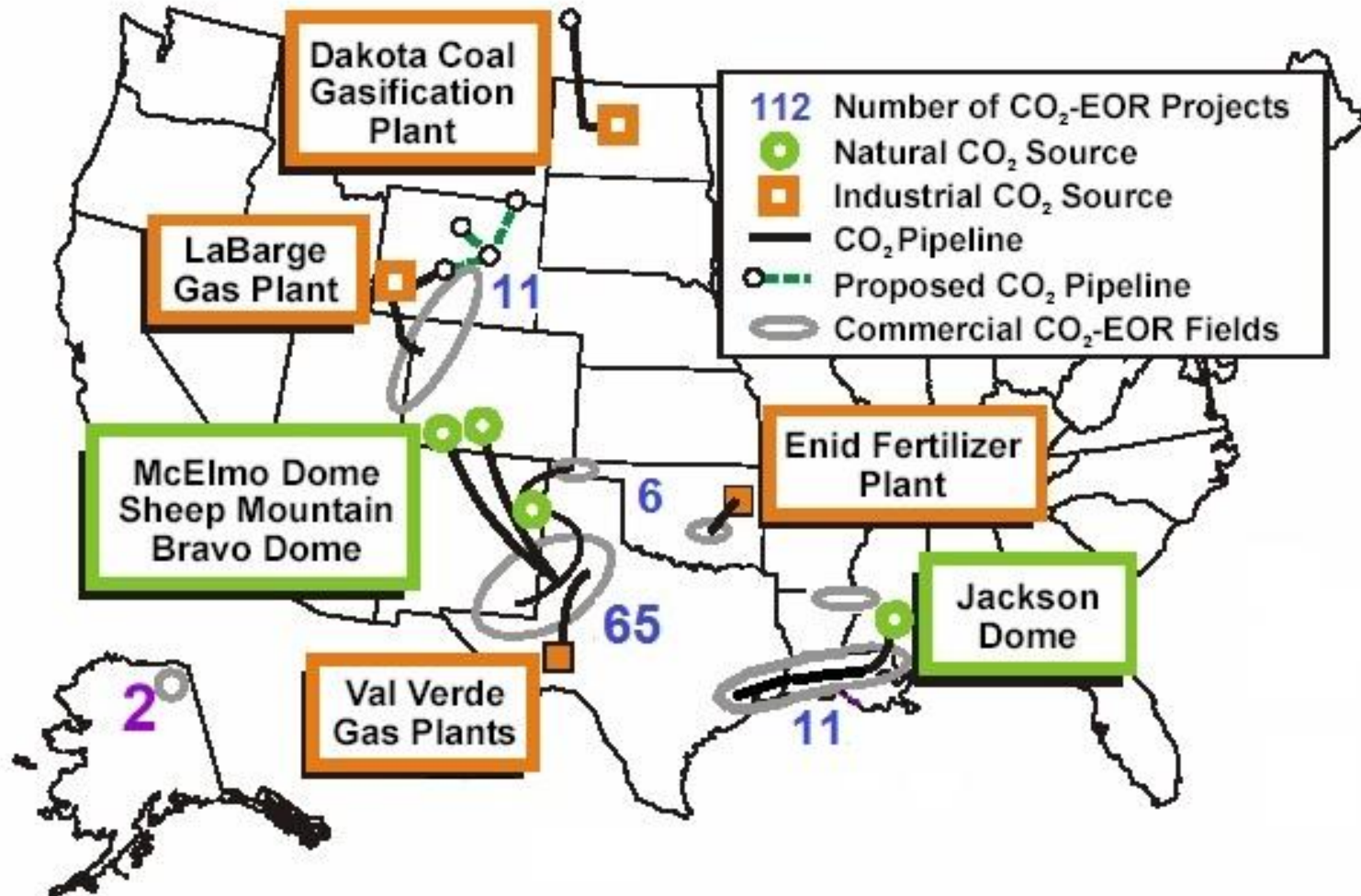
- Over 6000 fields evaluated in the Williston, Powder River, Denver–Julesberg, and Alberta Basins.
- Used two methodologies:
 - EOR approach
 - 160 fields
 - Sequestration capacity of about 1 gigaton (Gt)
 - Over 3 billion bbl of incremental oil production
 - Volumetric approach
 - Thousands of fields
 - Storage capacity over 10 Gt



EOR Recovery Potential



Expanding Interest in CO₂ EOR



How Big Can the CO₂ Business Become?

- If we view through the old “lens”:
 - Oil prices averaging \$12–\$25/bbl.
 - CO₂ source and transportation infrastructure expensive and limited.
 - Not many more reservoirs pass muster.
- The new “lens”:
 - Oil prices above \$70/bbl.
 - CO₂ capture more ubiquitous.
 - Revenue streams for both oil production and storage.
 - Many, many more reservoirs are profitable.
- Targets expanding into residual oil zones.

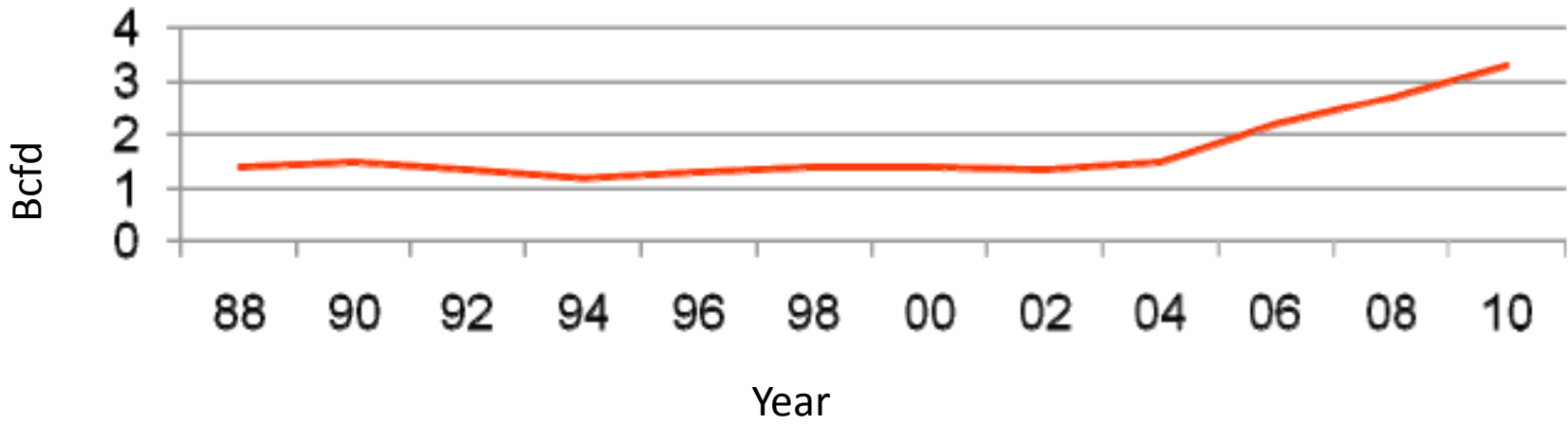
Can We Do It? – Current Analogs

- CO₂ EOR
 - 177,000 tons/day of “new” CO₂ = 3.1 Bcfd
~110 MMbbl/yr
- Natural gas storage
 - 450 state-permitted natural gas injection sites
- Strategic petroleum reserve
 - 700 million barrels of oil (MMbo) in storage as of 2008
 - Current storage capacity: 727 MMbo

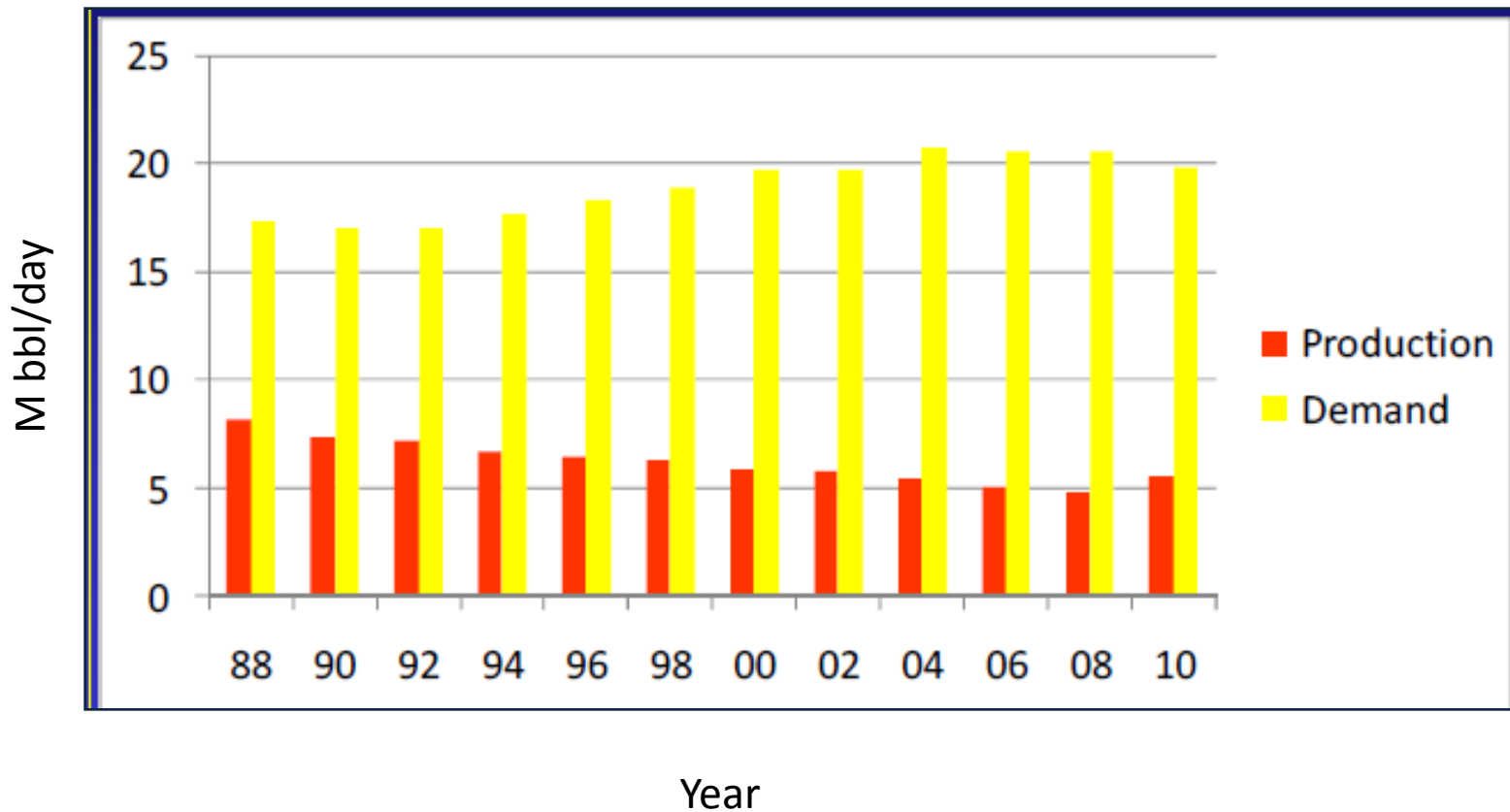


U.S. CO₂ Sales for EOR

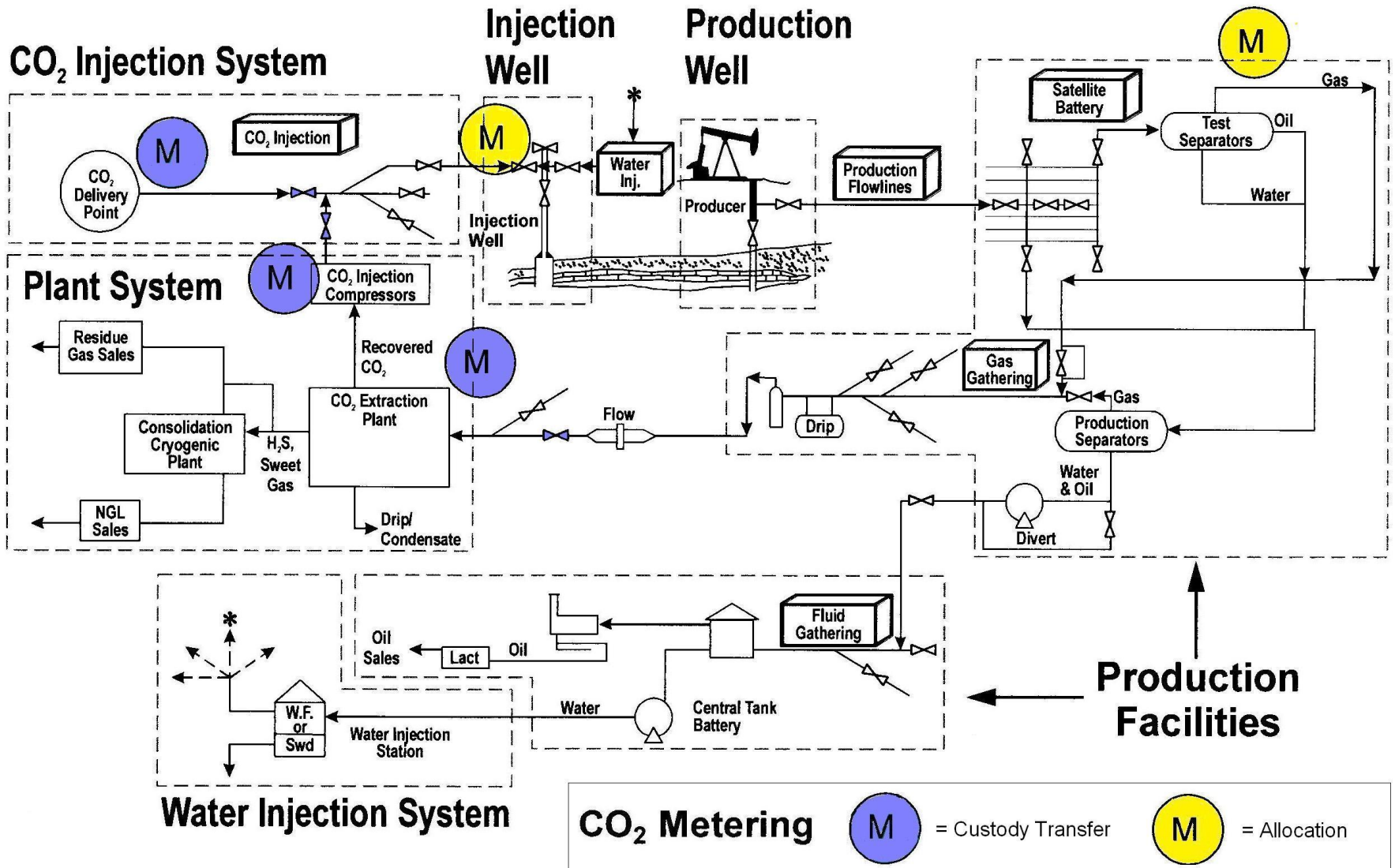
CO₂ Produced



U.S. Crude Oil Production and Demand



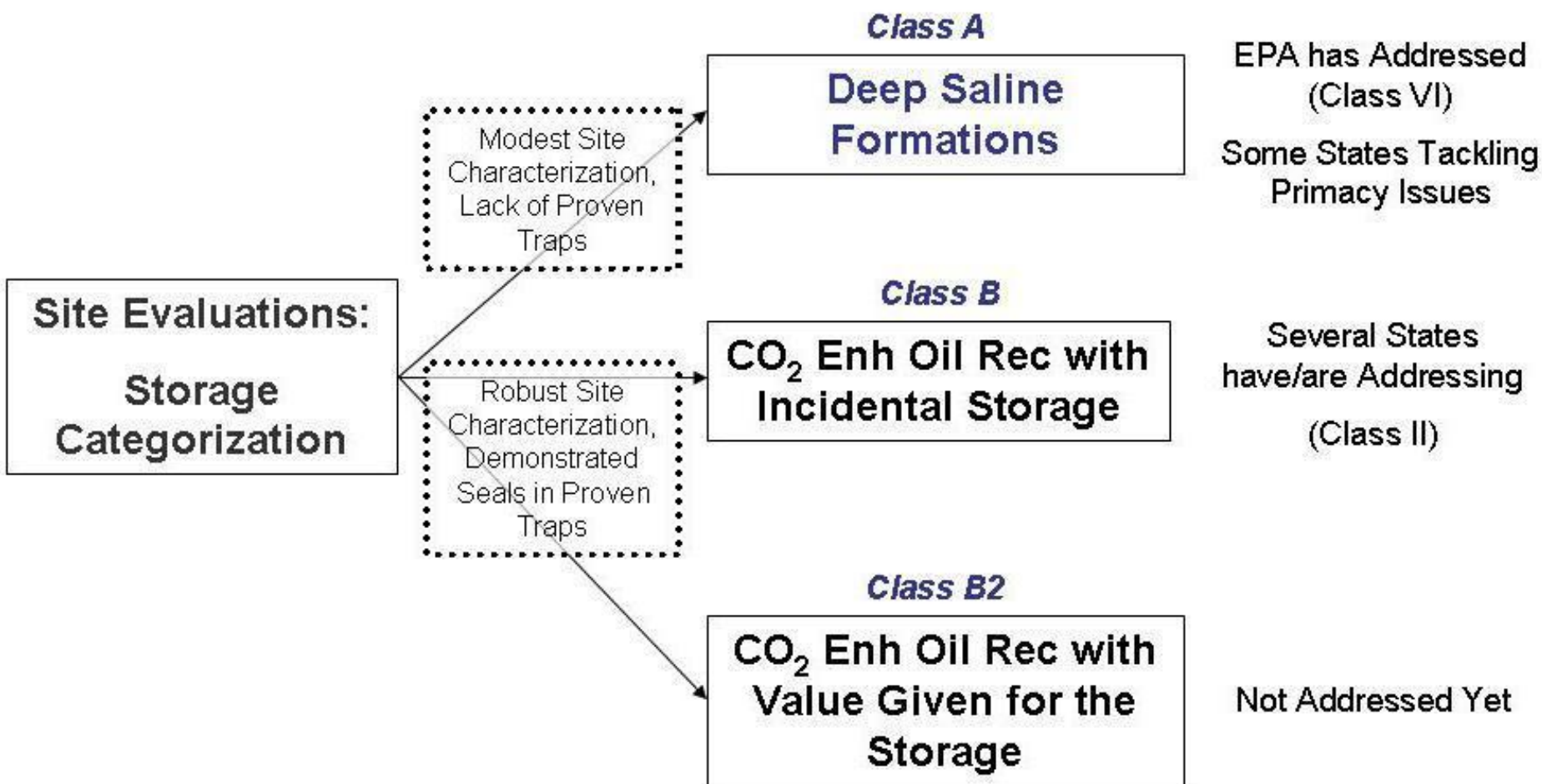
CO₂ Flood Production Systems



Source: *Practical Aspects of CO₂ Flooding, Figure 5.1*

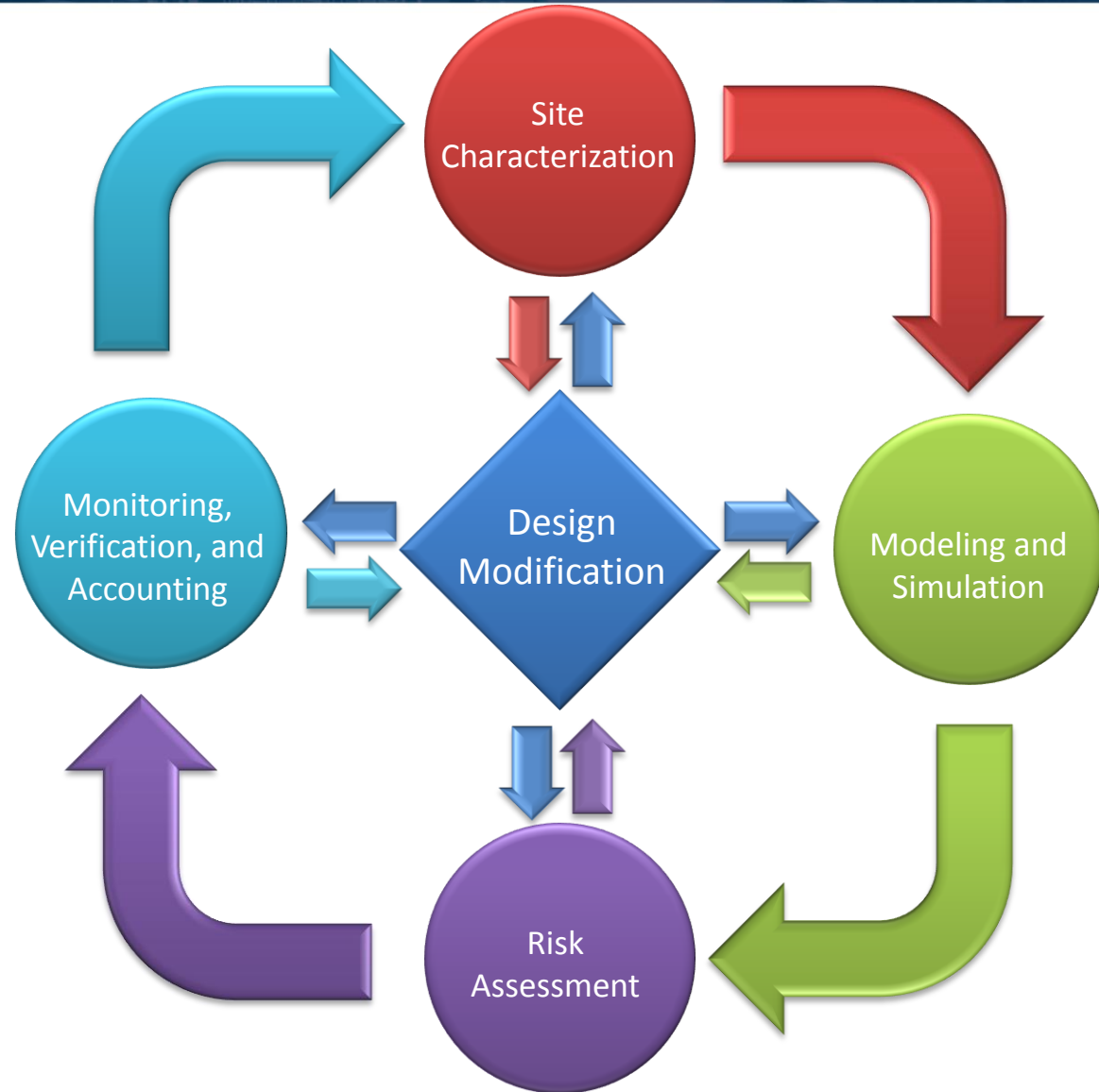
Figure 8:

Regulatory Frameworks for CO₂ Storage



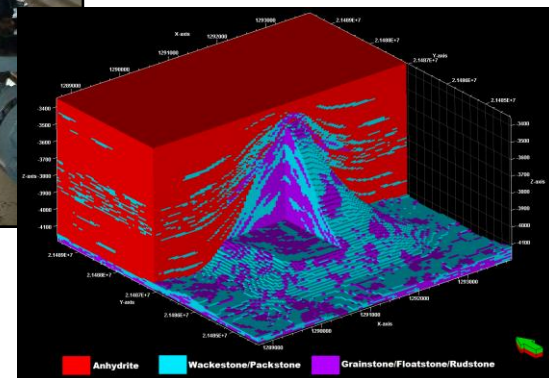
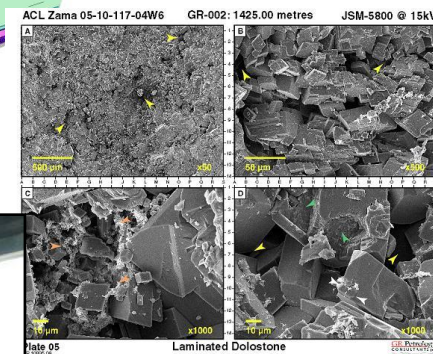
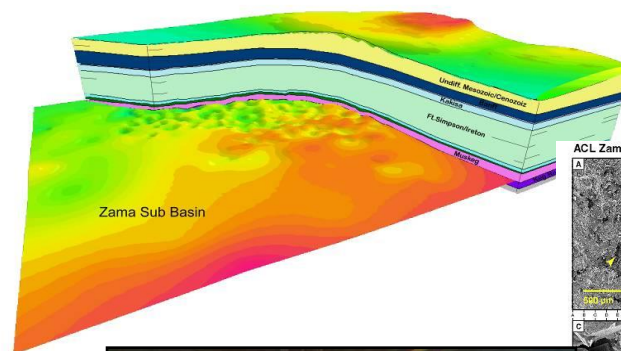
PCOR Partnership Technical Approach

- Risk-based approach to define monitoring, verification, and accounting (MVA) strategy.
- Cost-effective MVA plan.
- Minimal disruption of operations at the project sites and for the partners.



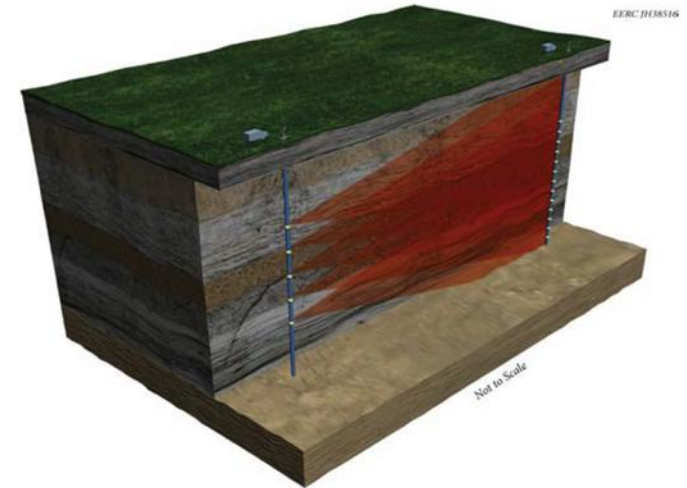
Detailed Site Characterization

Hydrogeology
Geomechanics
Geochemistry
Engineering
Modeling
Risk analysis



MVA

- Based on site characterization, modeling and simulation, and risk assessment
- Two parts – surface/near-surface and deep monitoring
- Goals
 - Verify site security
 - Assess variances within predicted injection program
 - Establish preinjection conditions
 - Track movement of CO₂
 - Evaluate efficiency of the CO₂ EOR and storage program
 - Identify fluid migration pathways
 - Determine ultimate fate of CO₂



Energy & Environmental Research Center (EERC) Work at Zama



Apache Canada teamed with the EERC to examine the relationship between EOR and CCS.

- One of five PCOR Partnership demonstration sites.
- Cost-effective MVA.
- Basis for establishing and monetizing carbon credits.
- Internationally recognized.

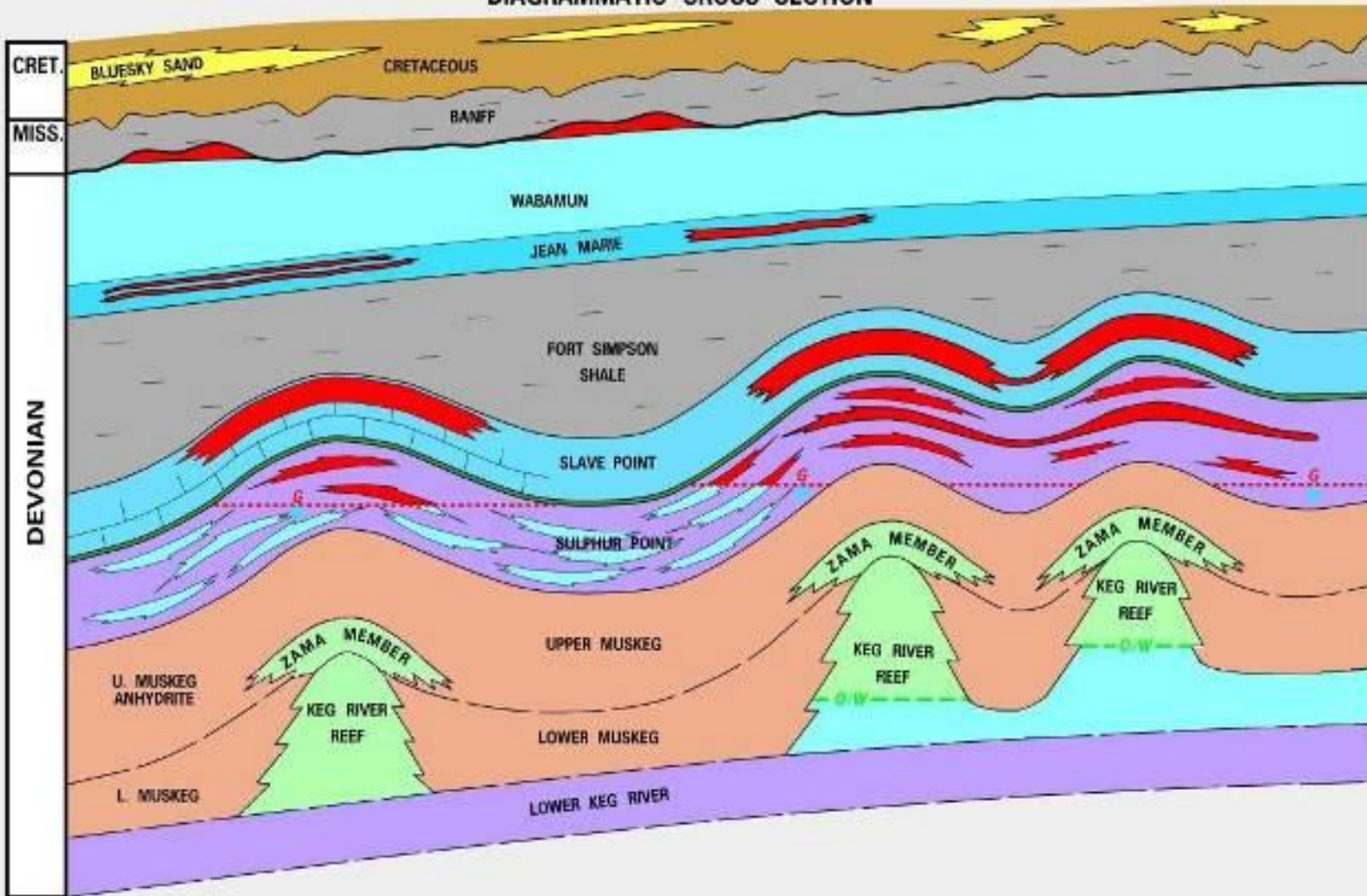


S. W.

ZAMA VIRGO AREA N. W. ALBERTA

N. E.

DIAGRAMMATIC CROSS SECTION



Zama Field History

- Currently operated by Apache Canada, Ltd.
- Discovered in 1967.
- Primary well development took place in the '60s and '70s.
- Waterflooding of selected pinnacles began in the '80s and is ongoing.
- 850 pools discovered to date.
- Cumulative production through August 2006 is 209 million stock tank barrels (stb) (17.4%).
- Currently producing approximately 5800 barrels of oil per day (bopd) @ 80.1% water cut.



Zama Keg River Estimated Recoveries

Primary Recovery,
186 MMbbl

Secondary Recovery
23 MMbbl

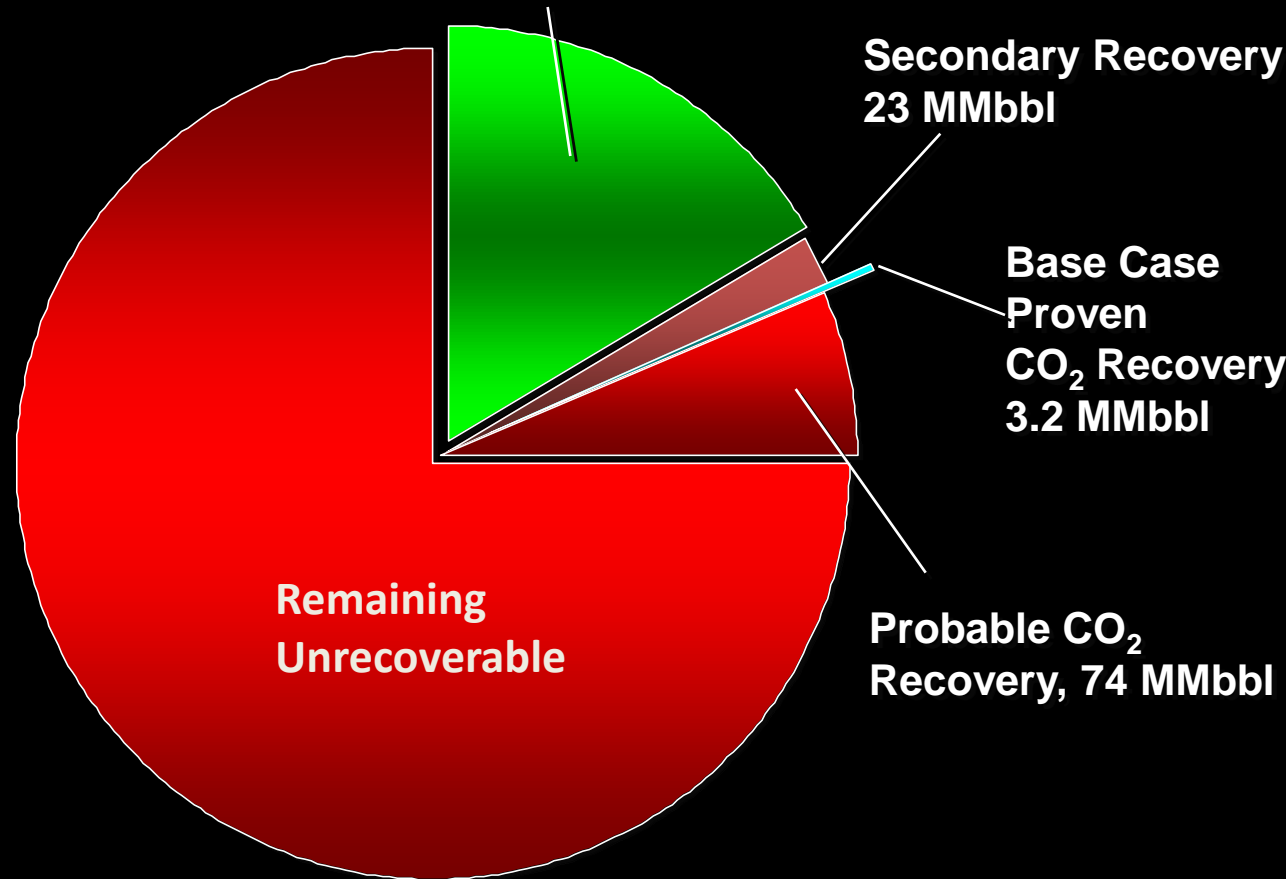
Base Case
Proven
CO₂ Recovery,
3.2 MMbbl

Probable CO₂
Recovery, 74 MMbbl

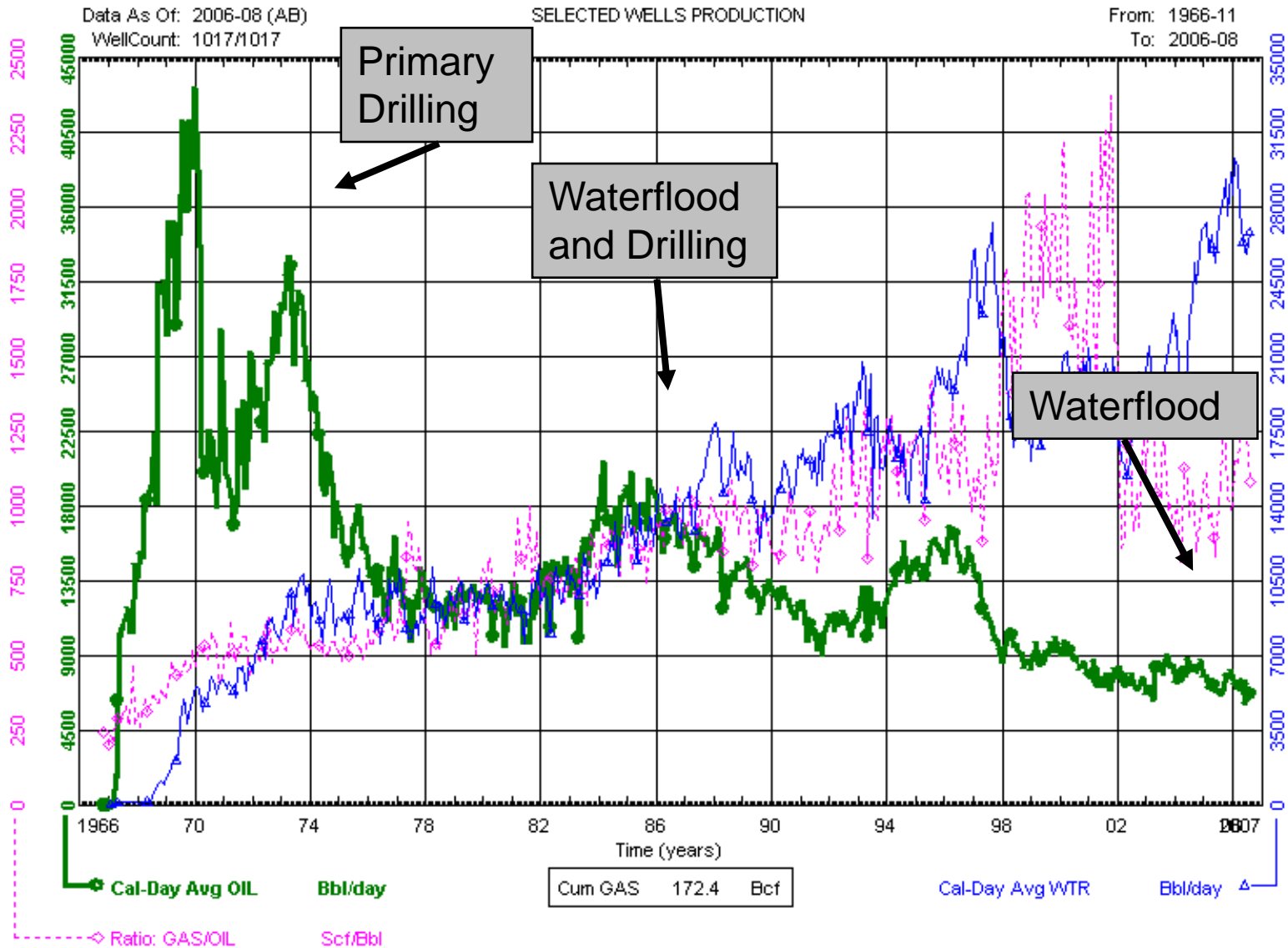
Remaining
Unrecoverable

Technical evaluation based on 61MM\$ demonstration project in operation since 2004. Incremental pool recovery @ 15%

OOIP = 1,200 MMbbls



Zama Field – Production History



Zama Acid Gas EOR Project

- Unique approach combining acid gas disposal and CO₂ EOR.
- Acid gas is obtained from EOR recycle and additional field production passed through the on-site gas plant.
- Shut down the sulfur plant and eliminated CO₂ venting.
- Six pinnacles currently accepting acid gas for EOR.
- Potential for expansion into hundreds of additional pinnacles.



Plant Throughputs and Capacities

Plant

- Raw gas inlet capacity = 112 MMcfd
- Peak throughput = 112 MMcfd
- Hydrogen sulfide (H_2S) = 1.6%,
 CO_2 = 5.4% (7%)

Compression

- Five acid gas plant compressors
~8.8 MMcfd



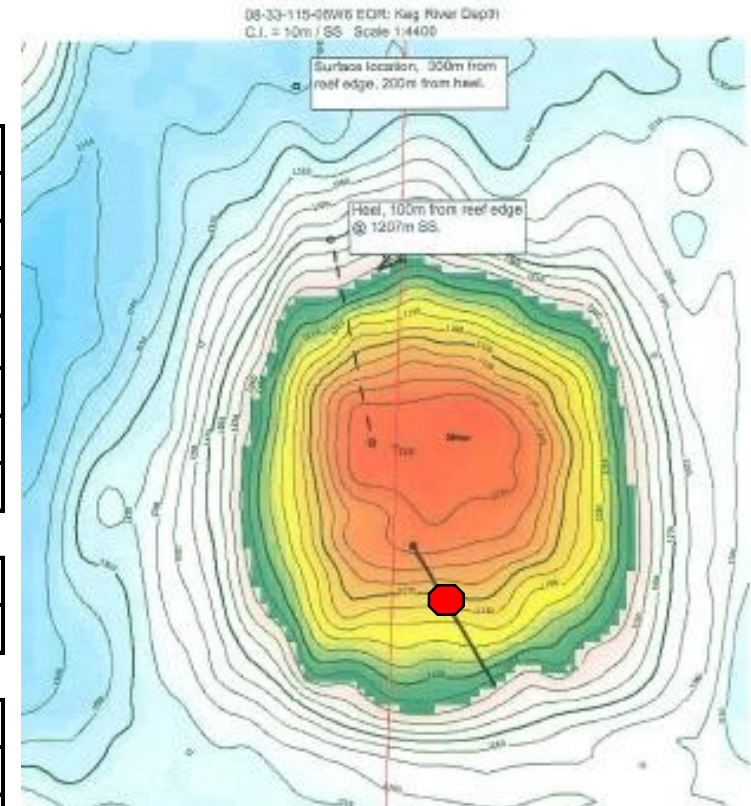
KR Z3Z Pool – Acid Gas Disposal to EOR

Zama Keg River Z3Z Reservoir Parameters

Initial Reservoir Pressure	15.3 Mpa (2210 Psi)
Reservoir Temperature	174 F
Initial Water Saturation	15% (from logs)
Porosity	8% (from logs)
Initial GOR	105.3 m ³ /m ³ (591 scf/bbl)
Initial Formation Volume Factor	1.34 rb/stb
Bubble Point Pressure	12.5 Mpa (1802 Psi)
Oil Gravity	37.4 API

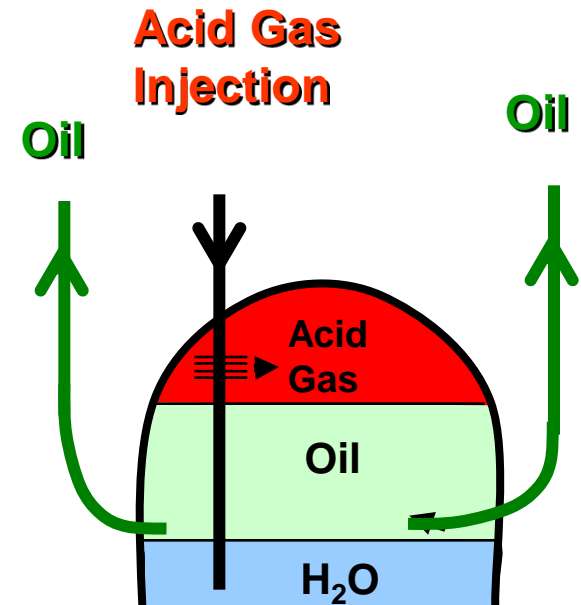
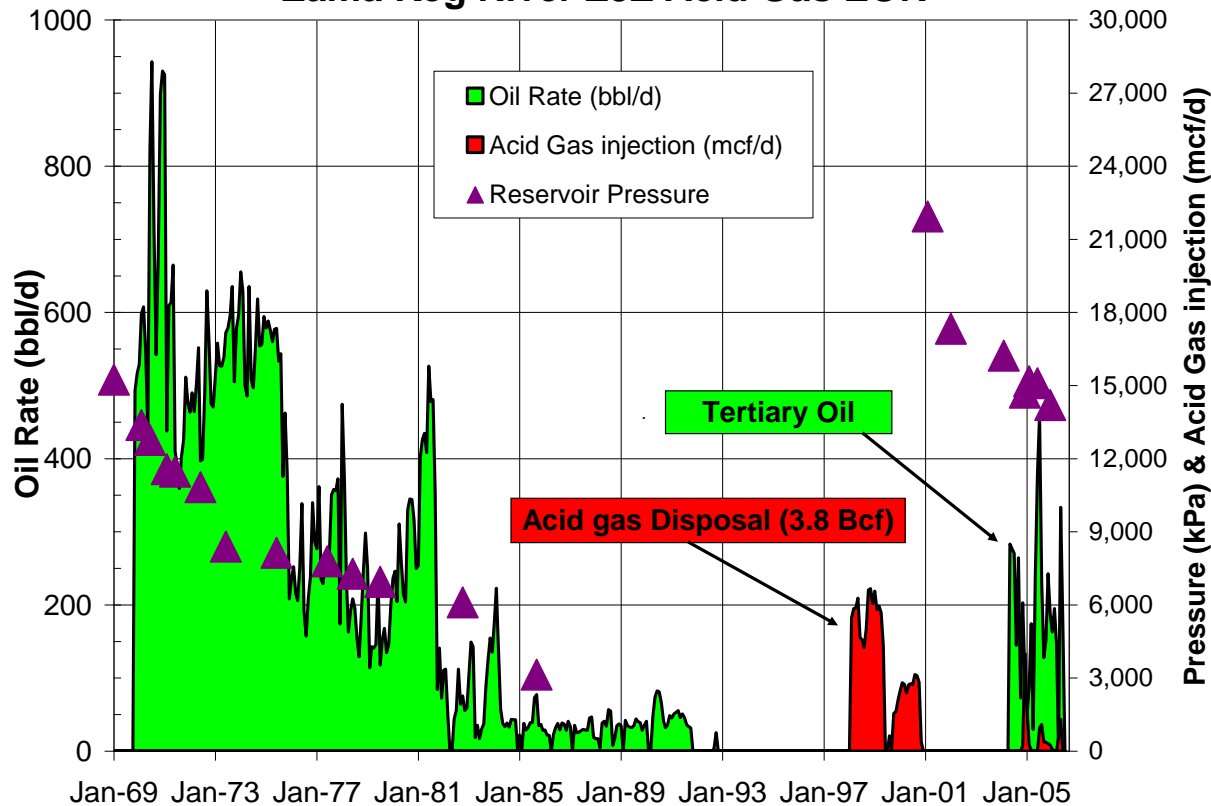
Injected Gas composition	67% CO ₂ , 32% H ₂ S
Minimum Miscibility Pressure	~15 Mpa (2175 Psi)

Original Oil in Place	377 E3m ³ (2374 mbbl)
Cum Oil Prior to CO ₂ injection	143 E3m ³ (904 mbbl)
Recovery Factor prior to CO ₂	38.0%



KR Z3Z Pool – Acid Gas Disposal to EOR

Zama Keg River Z3Z Acid Gas EOR



- **Current RF = 44.2%**

Zama Keg River Z3Z – Operational Challenges

Wax and asphaltenes precipitated in the pipeline during production.

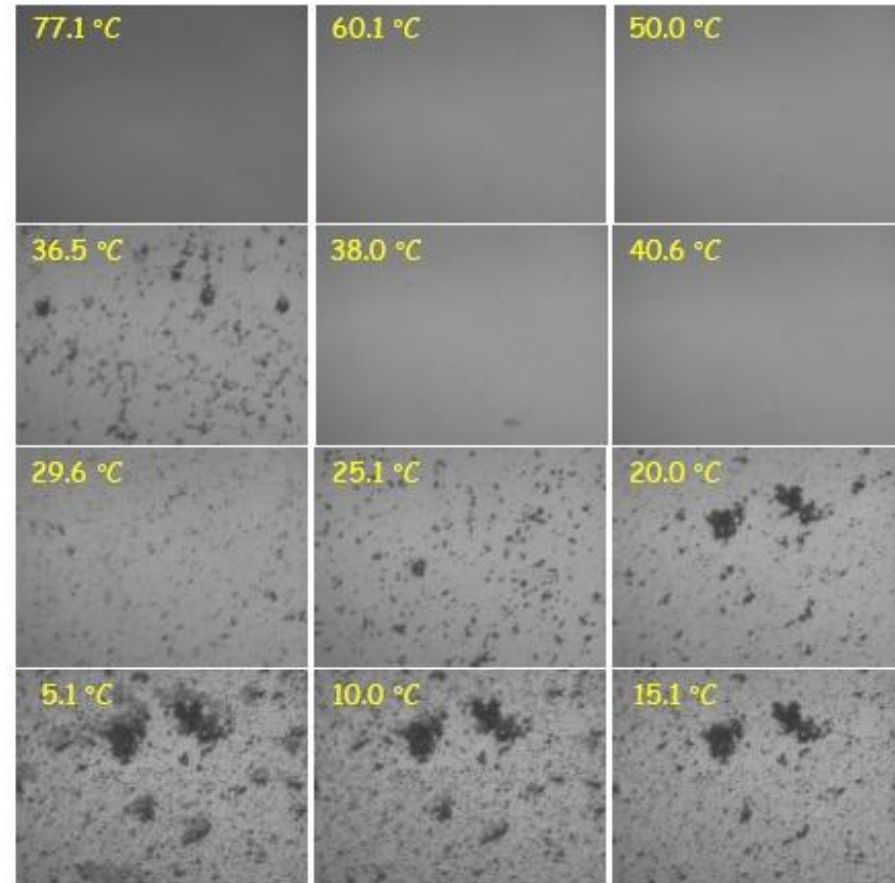


Client: Apache Canada Ltd.
Well: 05-34-115-BWGM

Schlumberger

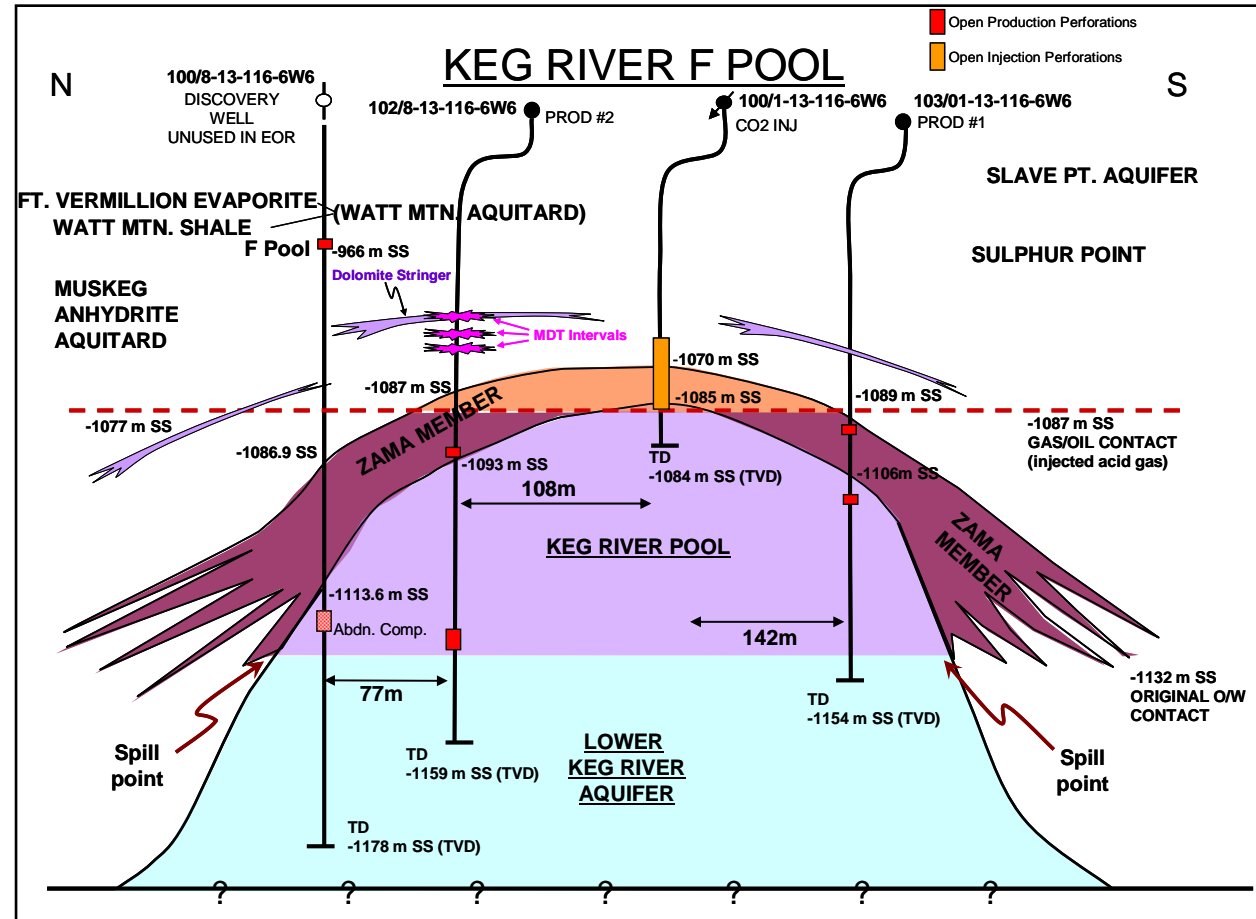
DRAFT

Figure 8a: Live Wax Appearance Temperature using High Pressure Cross Polar Microscope (HPCPM) at 1,885 psia.



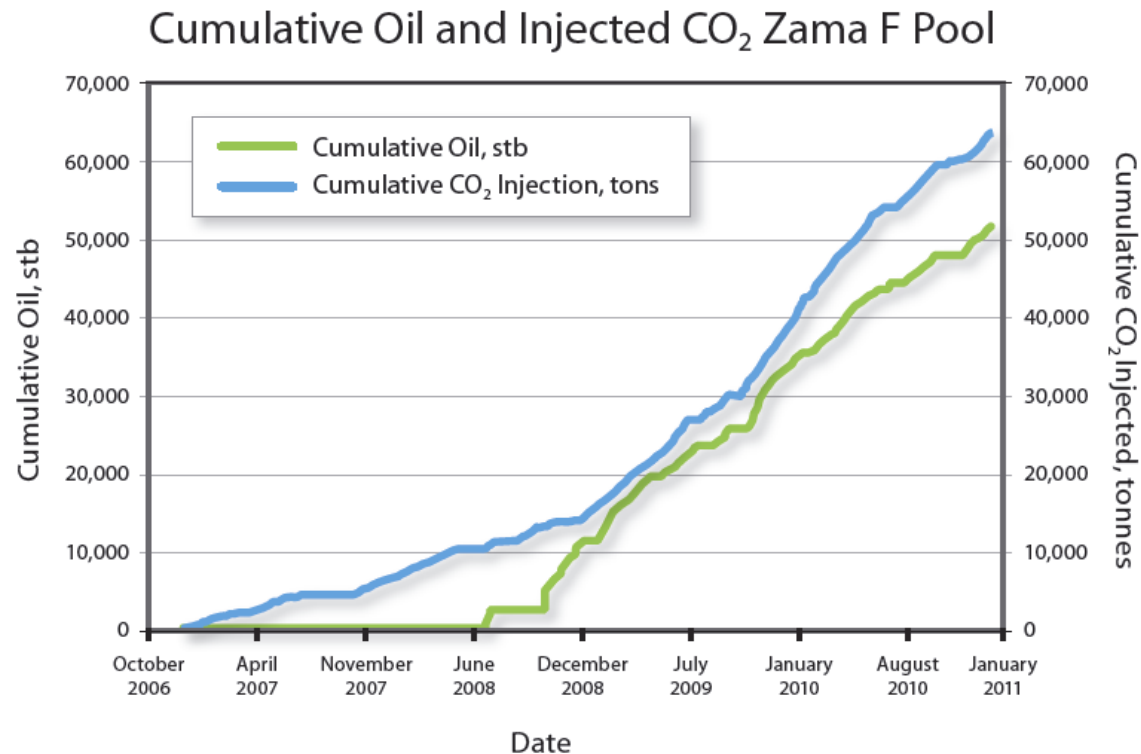
“F Pool” Operational Configuration

- Top-down injection scheme through one wellbore.
- Injected gas stream is approximately 70% CO₂ and 30% H₂S.
- Two production wells.
- Observation well completed in the Sulphur Point Formation.



“F Pool” Acid Gas Injection

- Began injection December 15, 2006.
- Average injection rate around 1 MMcfd.
- Second production well completed June 2008.
- Cumulative CO₂ injection over 60,000 tonnes.
- Cumulative production over 50,000 bbl.



Philosophy of Monitoring

- Maximize the use of existing data sets in an effort to characterize the baseline conditions of the site.
- Minimize the use of invasive or disruptive technologies to acquire new data.
- MVA data acquisition is coordinated with routinely scheduled operation activities.
- Ensure that the monitoring operations are as transparent as possible to the day-to-day field operations.

The Zama MVA program was developed using current Alberta regulatory framework for acid gas injection. Characterization activities were added to fully describe the system and provide confidence in the safe and secure storage of injected fluids.



MVA Operations

Monitor the CO₂-H₂S plume through:

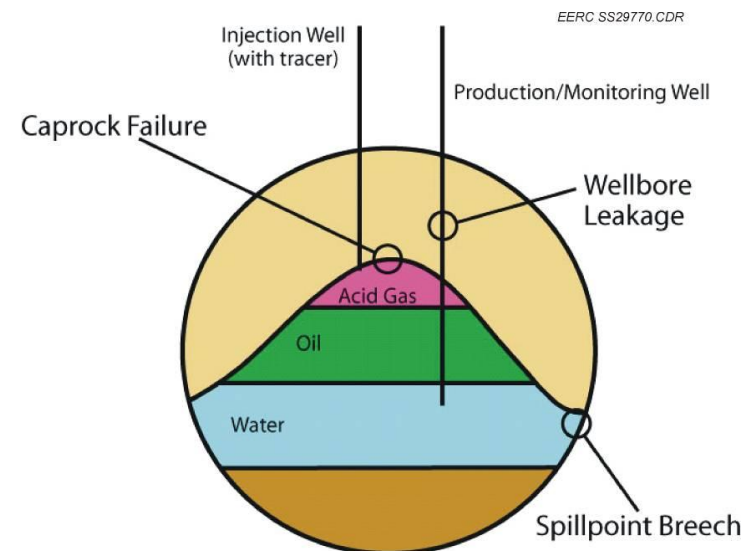
- Perfluorocarbon tracer injection and fluid sampling.
- Reservoir pressure monitoring.
- Wellhead and formation fluid sampling (oil, water, gas).

Monitor for cap rock failure through:

- Pressure measurements of injection well, reservoir, and overlying formations.
- Fluid sampling of overlying formations.

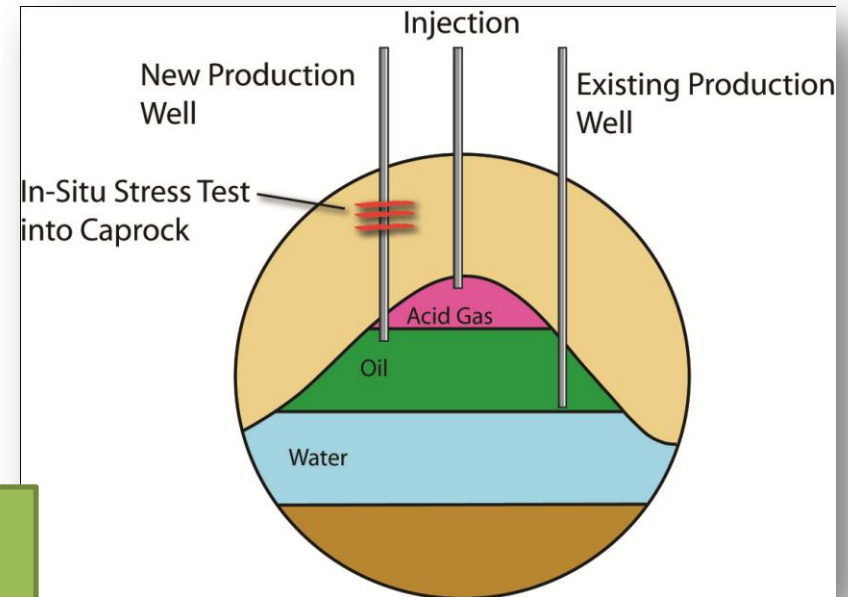
Determine injection well conditions through:

- Wellhead pressure gauges.
- Well integrity tests.
- Wellbore annulus pressure measurements.



Mechanical Integrity

- **Modular Dynamics Test – July 2008**
 - Performed to obtain horizontal stresses in reservoir cap rock.
 - Tested three intervals:
 - Two anhydrite
 - One dolomite stringer (encased in anhydrite)
- Unable to fracture anhydrite!
- Fracture attained in dolomite at over 5000 psi.
 - Allowable injection pressure is approximately 2100 psi.



Conclusion:

All results to date indicate that cap rock leakage potential due to a geomechanical mechanism appears to be very low.



Geochemistry

Petrophysical Evaluation

- Injection zone, cap rock, and overlying porous intervals.

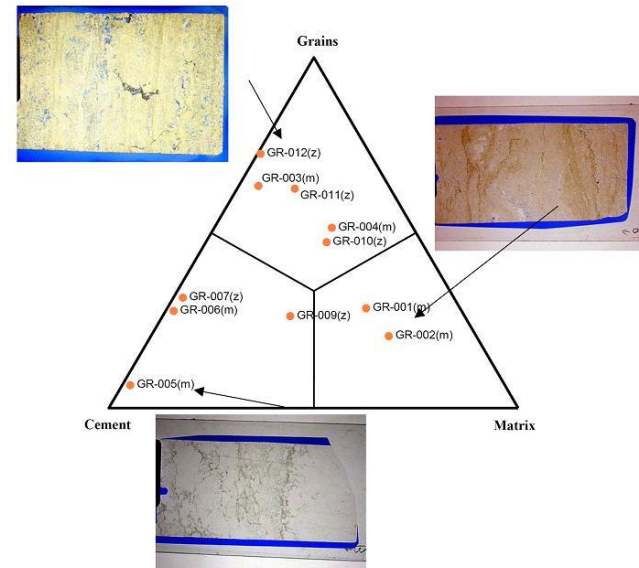
Laboratory Work

- EERC acid gas soak test to determine rates of mineral reactions in carbonates and evaporites.

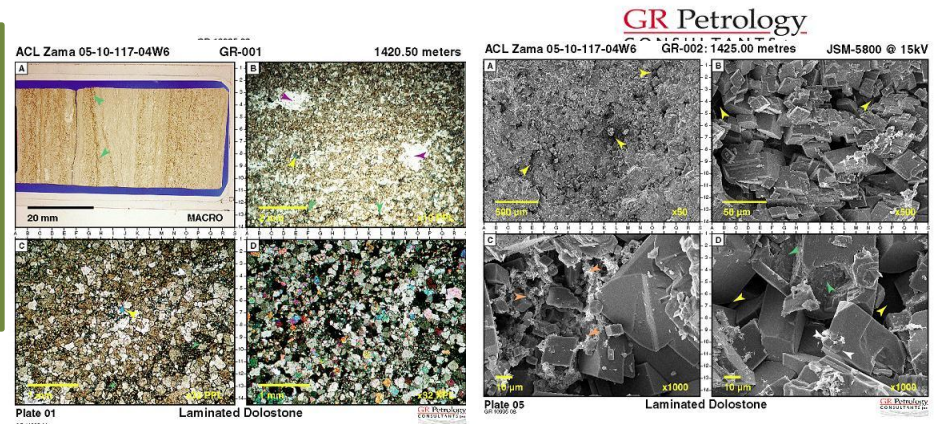
Modeling

- To evaluate reactions in carbonates with respect to:
 - Acid gas.
 - Formation fluids.
 - Formation minerals.

Ternary Composition Diagram
Muskeg / Zama Formations
05-10-117-14W6
 (excludes recrystallized dolomite)



Conclusion:
Cap rock is very tight.
The reactivity of the reservoir is low.



GR Petrology
 CONSULTANTS

Zama Key Findings

Hydrogeology: Pinnacle geometry, excellent cap rock, and extremely slow groundwater flow preclude migration.

Geomechanics: Reservoir and cap rock have more than adequate geomechanical integrity. Standard operating practices are sufficient to protect cap rock integrity.

Geochemistry: The reactivity of the reservoir is low. The primary form of acid gas trapping was solution trapping.

Engineering: Comprehensive planning using proven oil field practices.

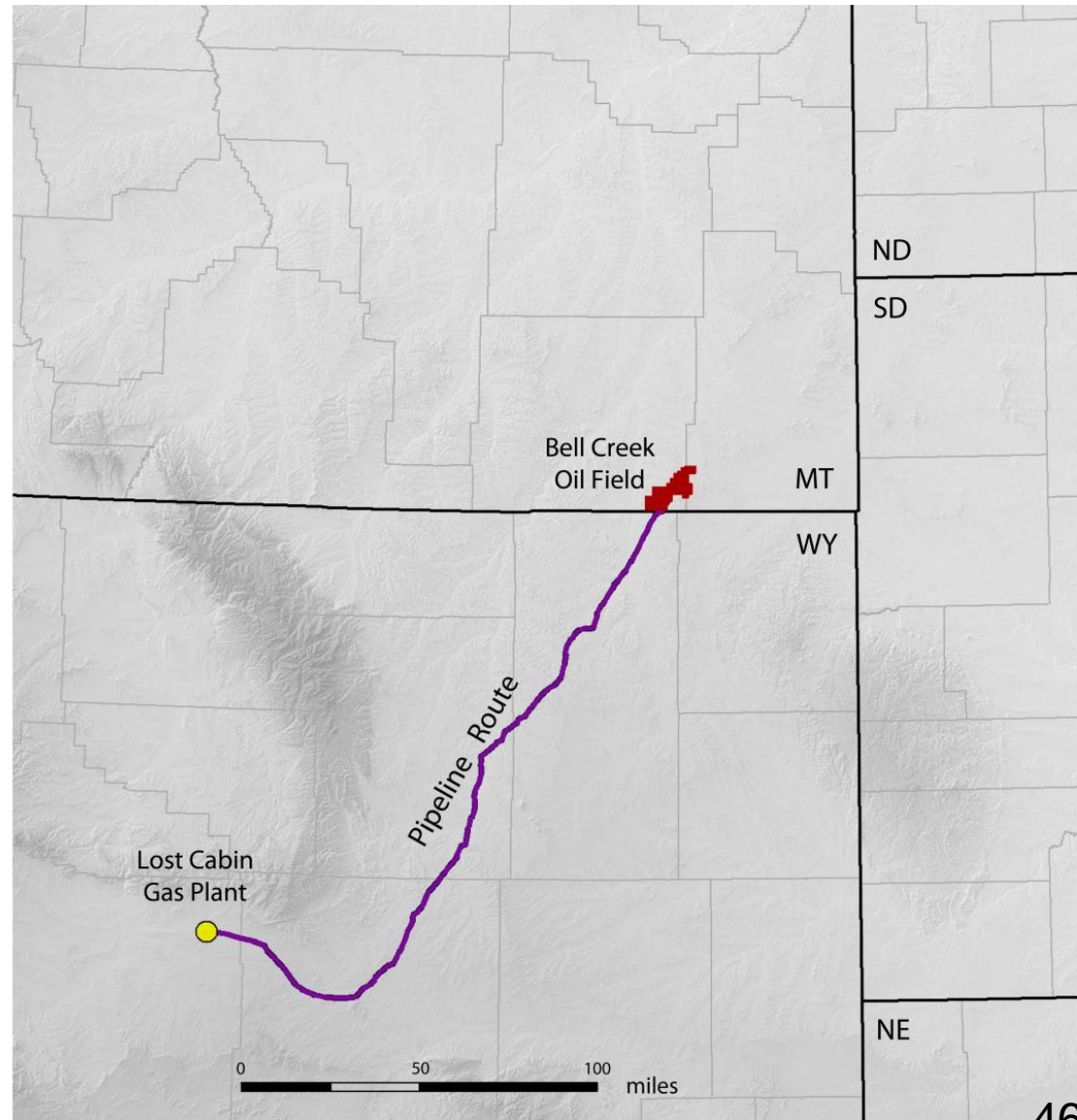
MVA: All characterization activities and current monitoring results indicate that the Zama Field is an ideal candidate for large-scale CO₂ storage location.

Carbon Credits: Findings were applied toward the establishment of carbon offset credits under the Alberta Environment Specified Gas Emitters Regulation.



Bell Creek CO₂ EOR and Storage Project

- Bell Creek Field is owned and operated by Denbury Resources, Inc. (Denbury).
- CO₂ from ConocoPhillips Lost Cabin natural gas-processing plant.



Field History

- **Discovered in 1967**
- **Field developed within 2 years (450+ wells)**
- **OOIP estimated at 353 MMbo**
- **Peak production of 56,000 bopd (August 1968)**
- **Cumulative production total = 133 MMbo (38% recovery)**

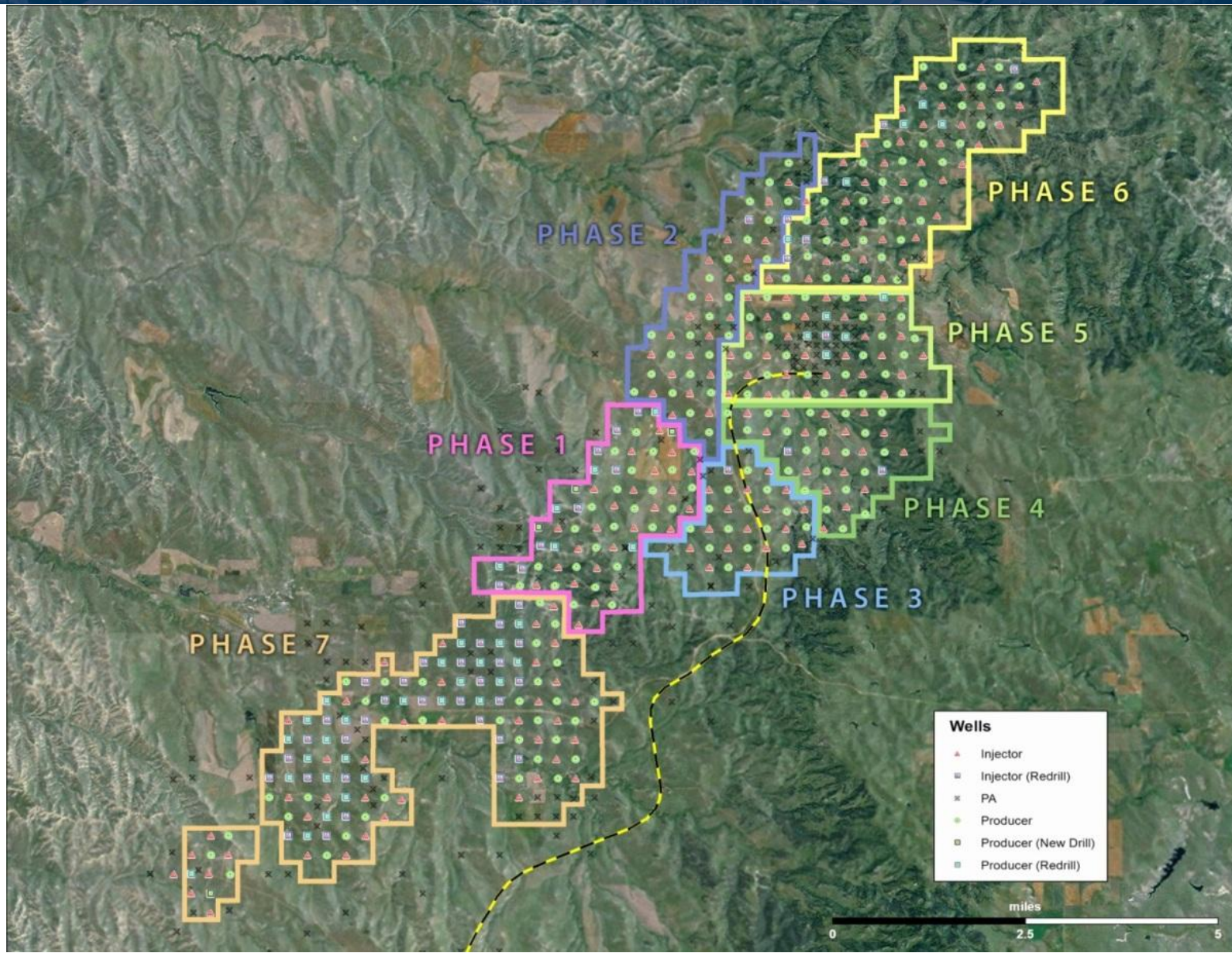


Current Activities

- Denbury is preparing the field for CO₂ injection.
- Wells are being recompleted, and facilities are under construction.
- Approximately 50 million standard cubic feet per day (MMscfd) of CO₂ will be delivered to Bell Creek.
- Injection scheduled to begin first quarter of 2013.
- An estimated 35 million incremental bbl of oil will be recovered using CO₂ EOR at Bell Creek.



Phased Approach

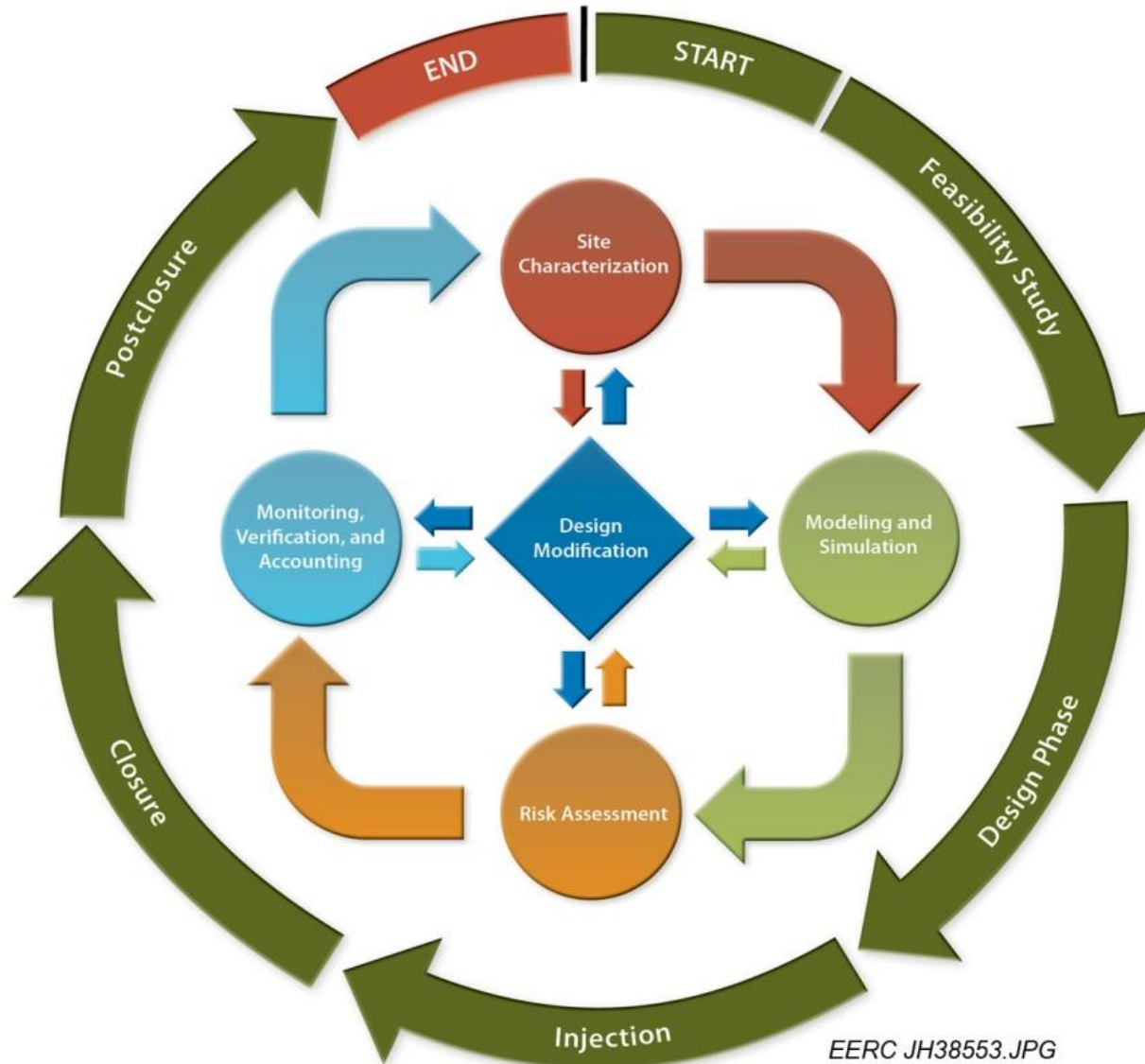


PCOR Partnership Activities at Bell Creek

- **Developing an integrated approach to MVA.**
- **Focused on site characterization, modeling and simulation, and risk assessment as a guide for developing an MVA strategy.**

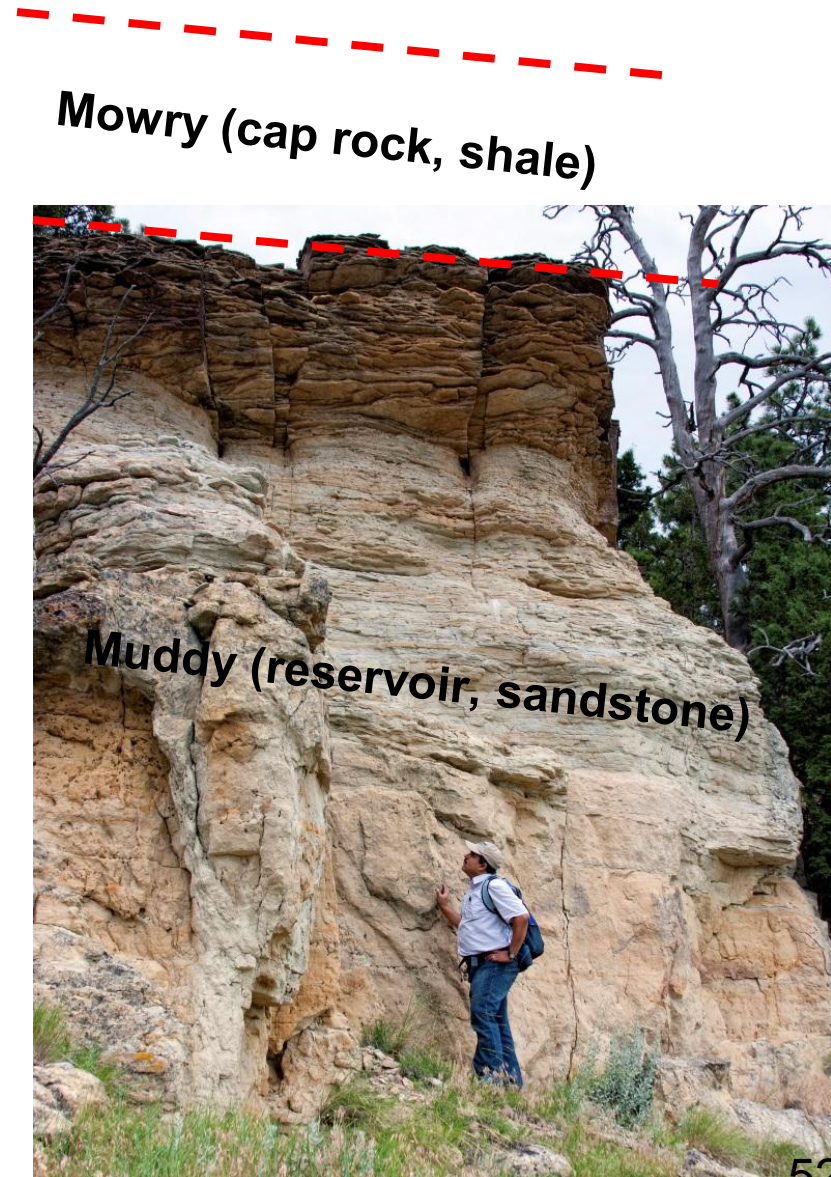


Monitoring Philosophy



Site Characterization

- Conduct outcrop field trip
- Visit core libraries
- Review historic data (well files)
- Drill a new dedicated data collection and monitoring well
- Collect baseline seismic data (2-D, 3-D, crosswell, and vertical seismic profile [VSP])



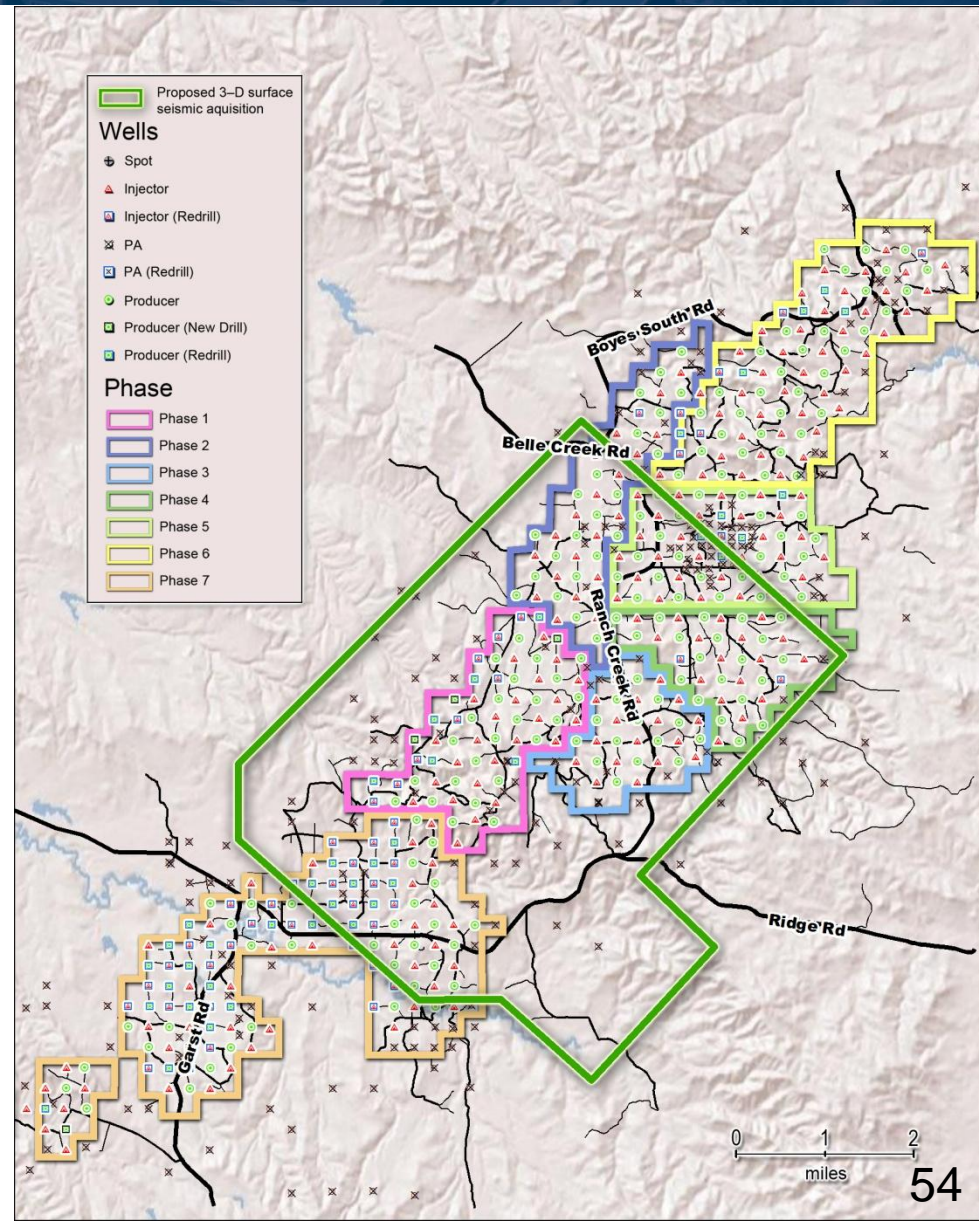
Site Characterization (geology)

- Muddy sandstone (only producing reservoir):
 - Depth = 4300–4500 ft
 - Gross thickness = 30–45 ft (three to four lenticular zones)
 - Permeability range = 425–1175 mD
 - High porosity = 25%–35% (loosely consolidated)
 - Oil gravity = 32 °–41° API



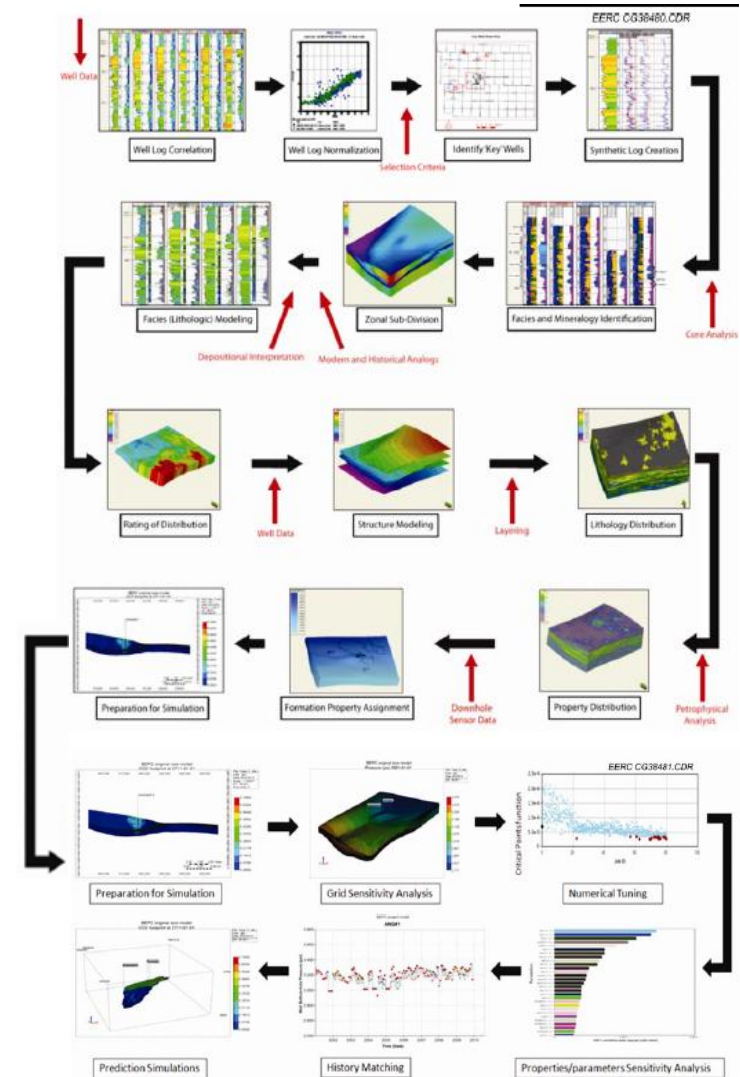
Site Characterization (seismic)

- Assist with updip/downdip boundaries and reservoir structure
- Provide baseline data for time-lapse seismic plume tracking
- Check shot and seismic source testing completed November 2011
 - Optimize seismic survey source parameters



Modeling and Simulation

- Goals
 - Evaluate injection scenarios
 - Predict fluid migration pathways and area of influence at discrete time steps
 - EOR and CO₂ storage efficiencies
 - Predict reservoir response
 - Aid in risk assessment



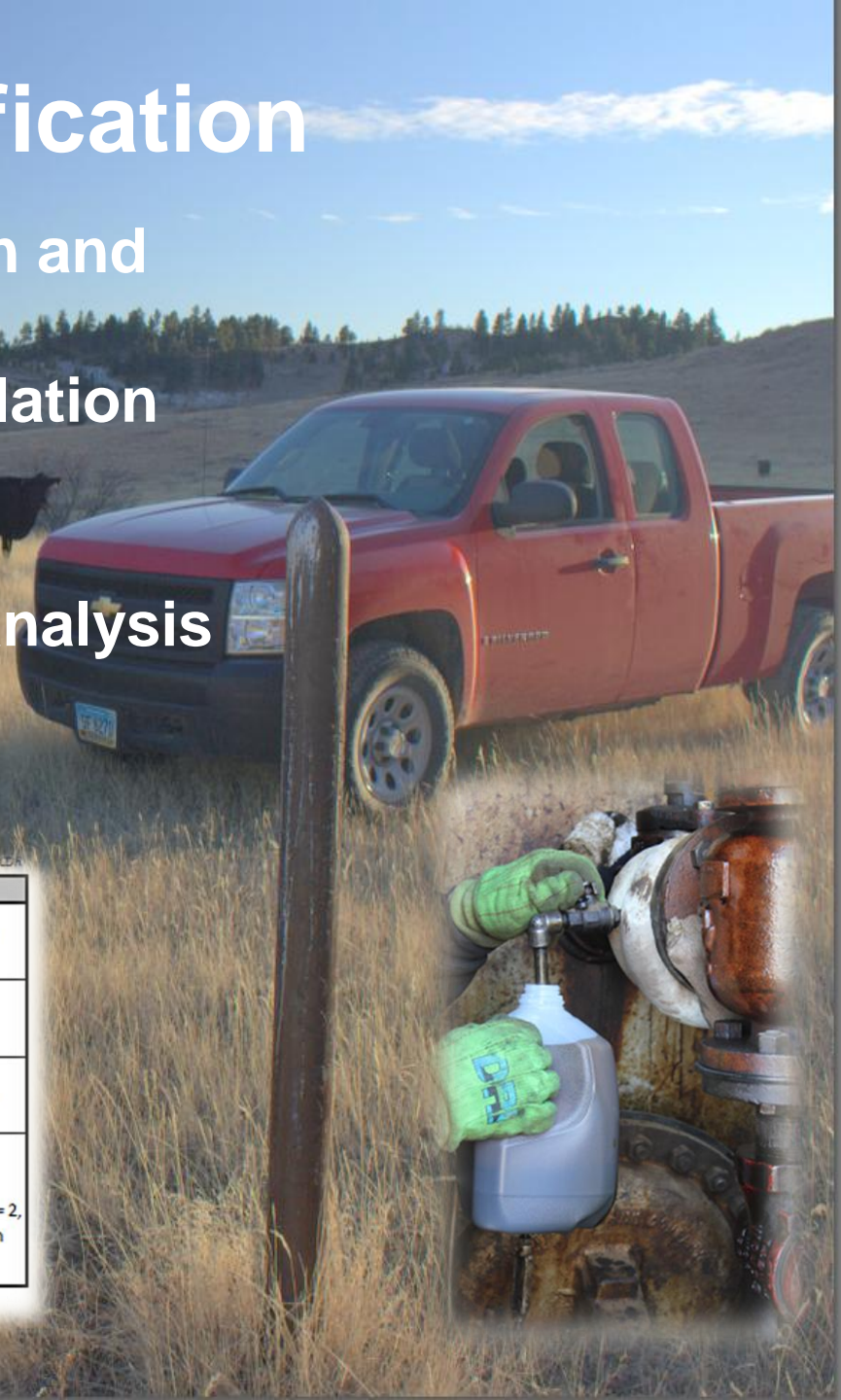
Risk Identification

- Evaluate current wellbores in and around the injection site
- Evaluate risk based on simulation results
- Monitor for high-risk events
- Update simulation and risk analysis based on monitoring results

		Severity				
		1	2	3	4	5
Frequency	5	6	7	8	9	10
	4	5	6	7	8	9
	3	4	5	6	7	8
	2	3	4	5	6	7
	1	2	3	4	5	6

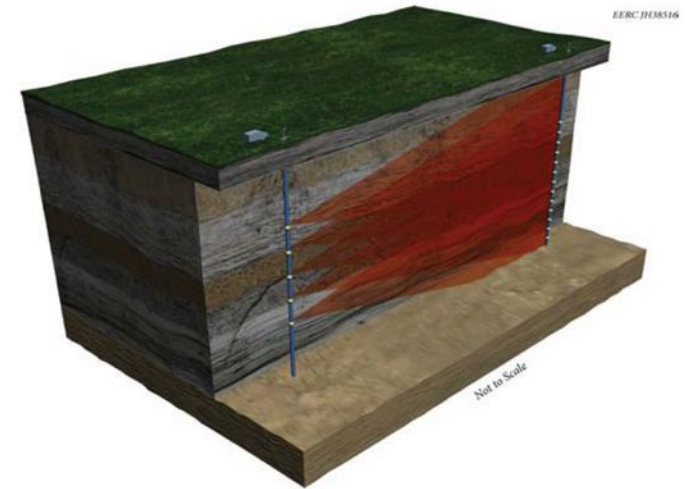
Level	Risk Rank	Suggested Action
9-10	High	A.S.A.P: Immediate, short term risk treatment required
7-8	Moderate	Short-mid term risk treatment required, ALARP
5-6	Transition	Uncertainty reduction, ALARP(*), MVA(**), risk treatment whenever possible or affordable
2-4	Low	No immediate action required, continue to monitor. For Risk Rank = 2, look for possibility of cost reduction

(*) ALARP: As Low As Reasonably Possible



MVA

- Based on site characterization, modeling and simulation, and risk assessment
- Two parts – surface/near-surface and deep monitoring
- Goals
 - Verify site security
 - Assess variances within predicted injection program
 - Establish preinjection conditions
 - Track movement of CO₂
 - Evaluate efficiency of the CO₂ EOR and storage program
 - Identify fluid migration pathways
 - Determine ultimate fate of CO₂

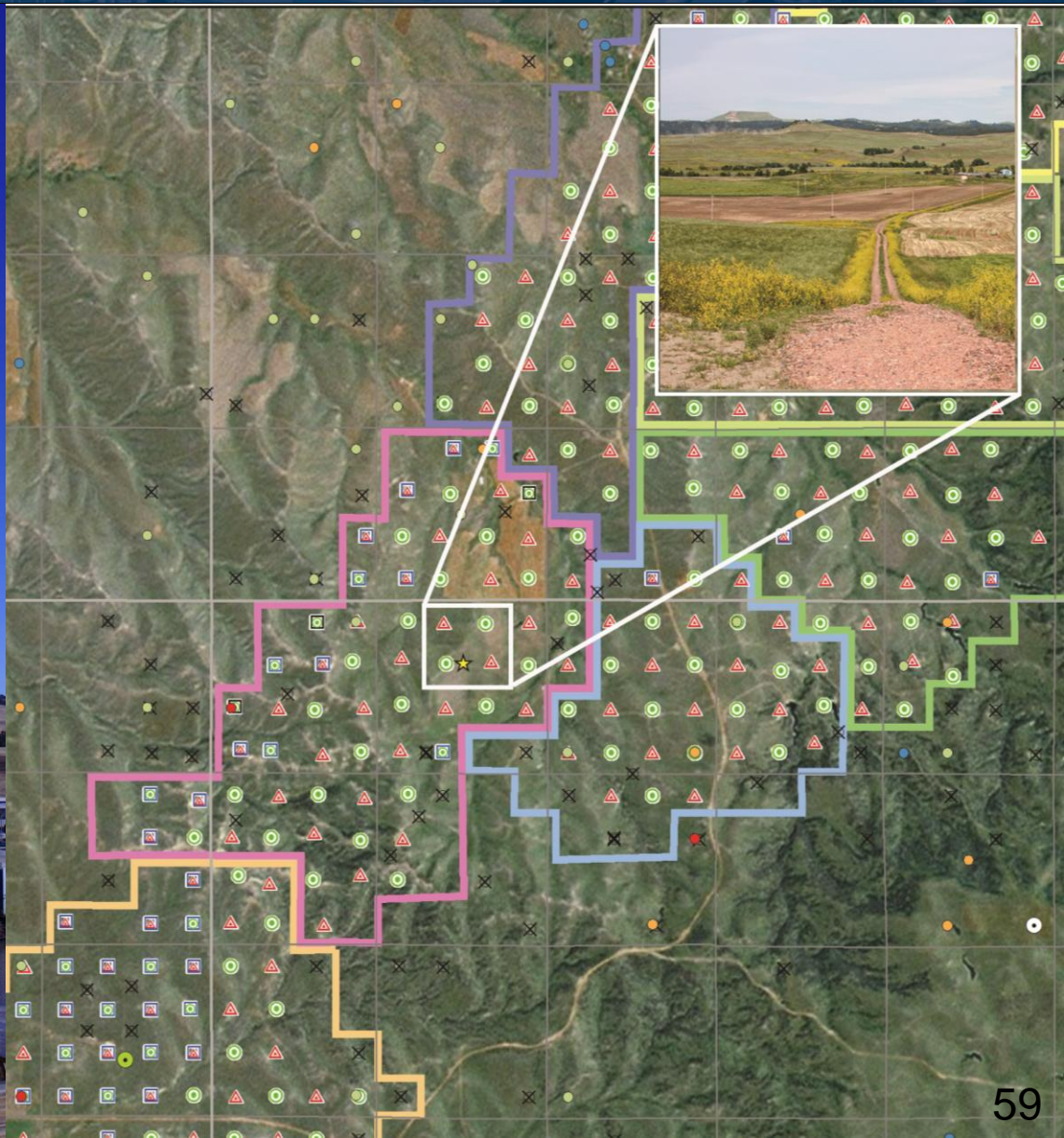
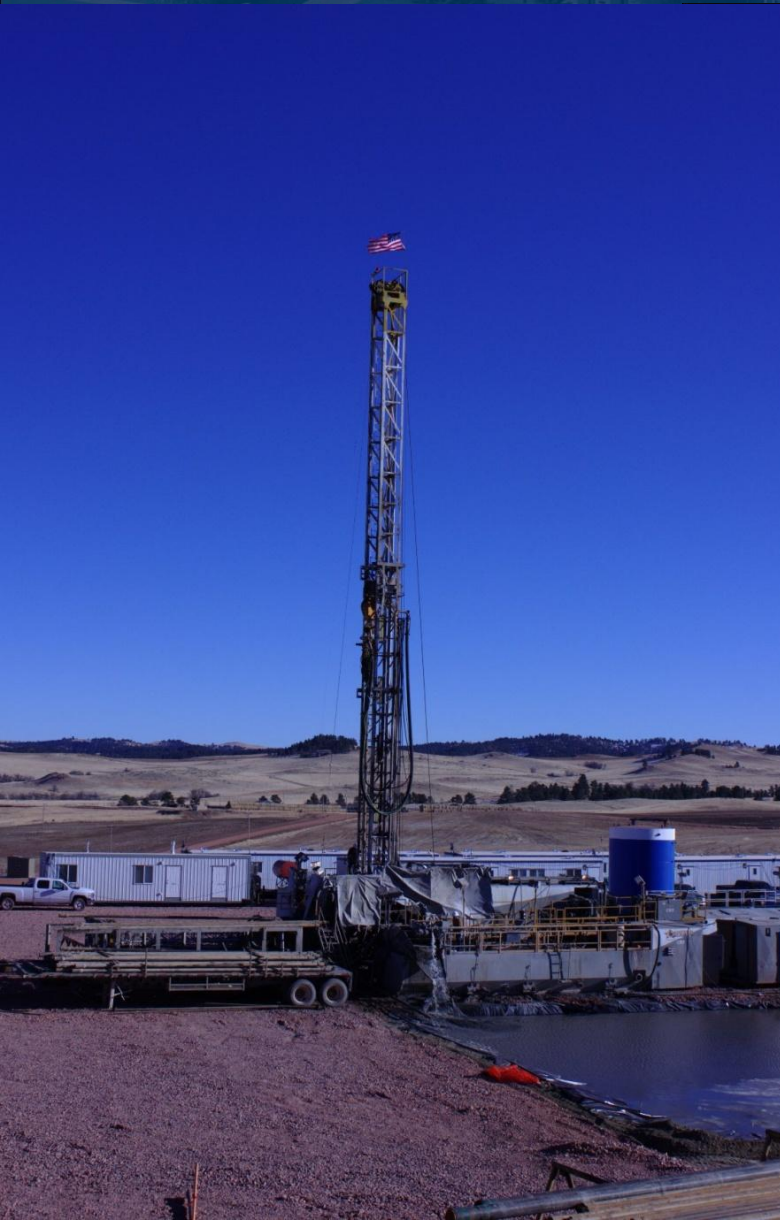


Soil Gas and Water Monitoring

- Provide a baseline data set of seasonal CO₂ flux for comparison throughout the field.
- Determine the source of anomalies through chemical analysis:
 - Natural biological processes
 - Seasonal flux
 - Agricultural practices
- Identify anomalies in a timely manner:
 - Determine source of anomaly.
 - Minimize environmental impact through early identification.
 - Remediation techniques developed for the oil and gas industry exist to correct wellbore integrity problems in a safe and efficient manner.

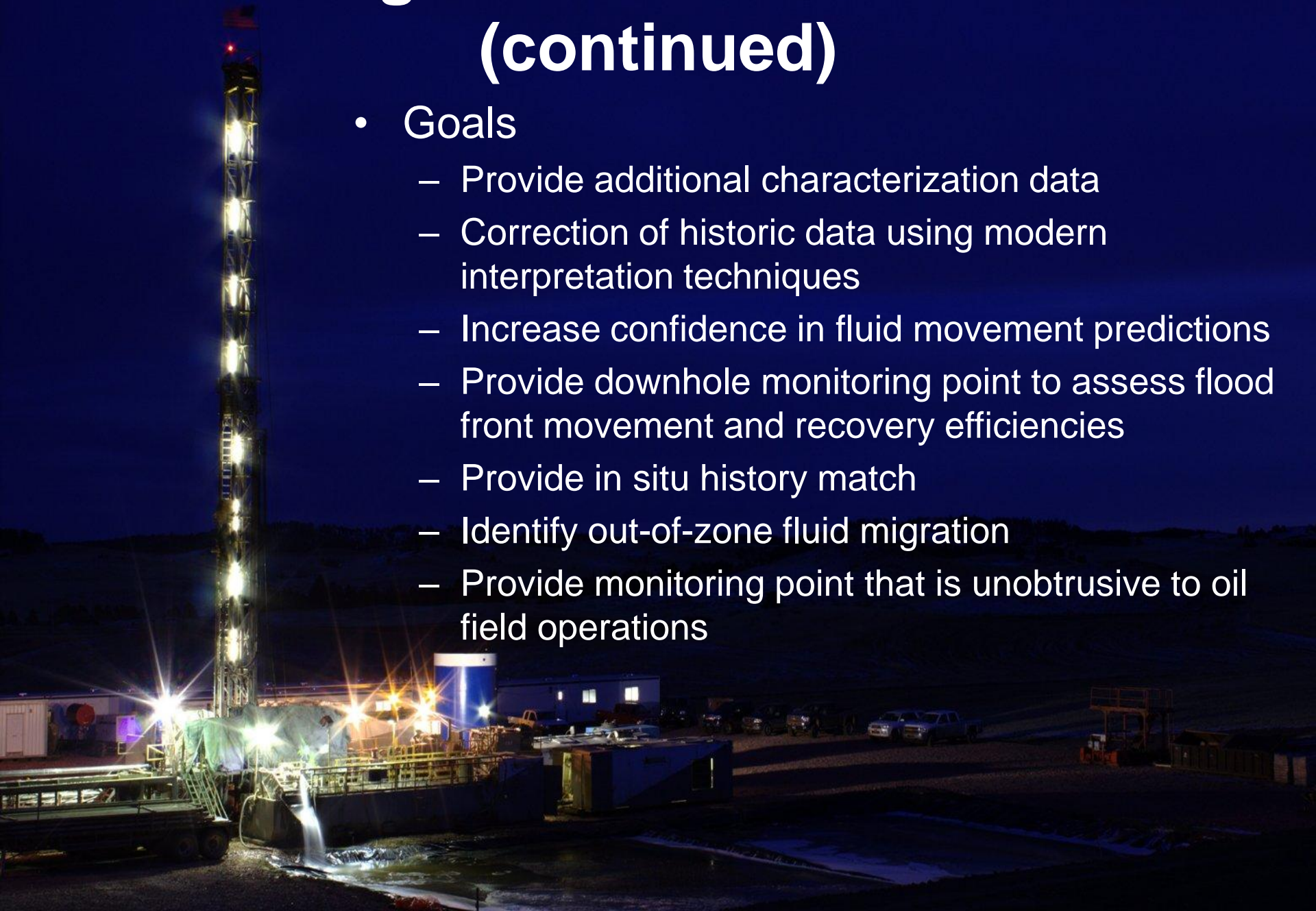


Monitoring and Characterization Well



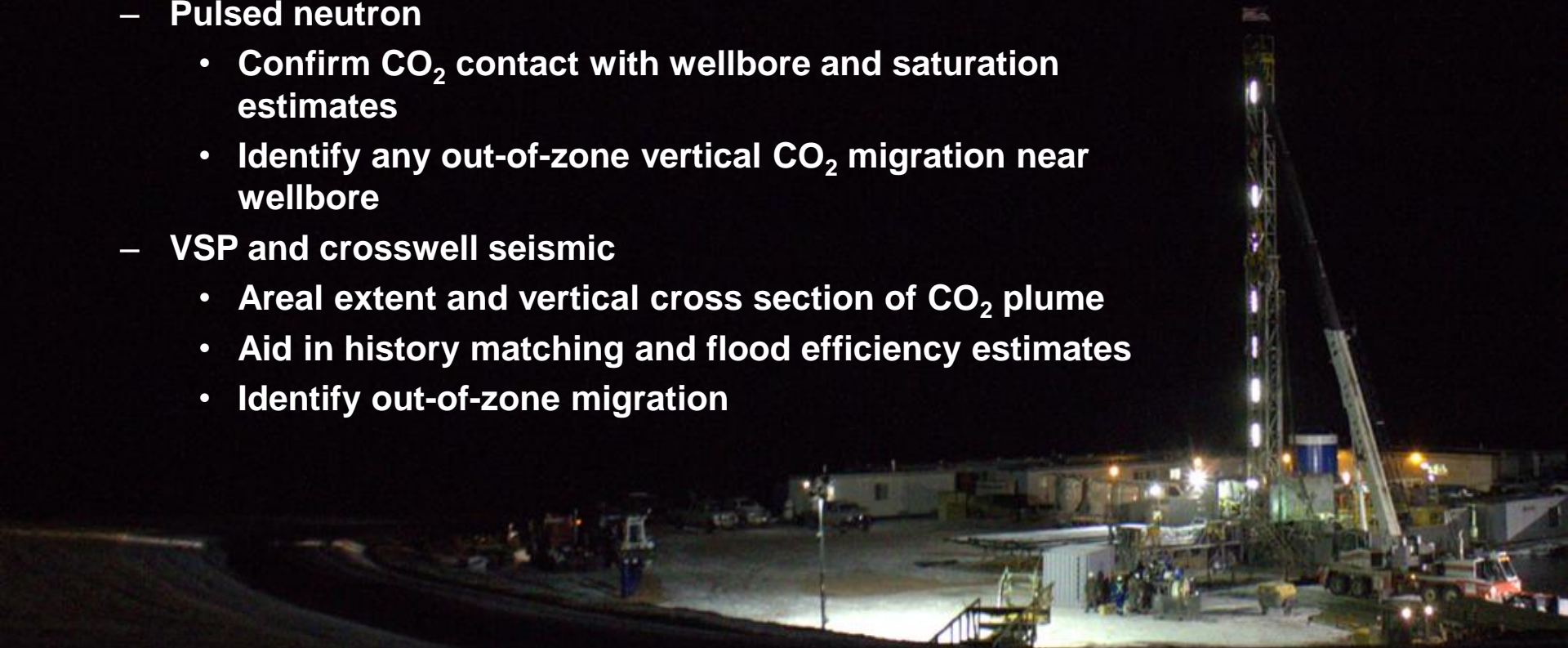
Monitoring and Characterization Well (continued)

- Goals
 - Provide additional characterization data
 - Correction of historic data using modern interpretation techniques
 - Increase confidence in fluid movement predictions
 - Provide downhole monitoring point to assess flood front movement and recovery efficiencies
 - Provide in situ history match
 - Identify out-of-zone fluid migration
 - Provide monitoring point that is unobtrusive to oil field operations



Monitoring Well – Monitoring Plan

- **Staged monitoring program**
 - **Permanent downhole monitoring of continuous pressure and distributed temperature**
 - **Provide in situ history match data**
 - **Provide an indication of CO₂ contact with wellbore**
 - **Pulsed neutron**
 - **Confirm CO₂ contact with wellbore and saturation estimates**
 - **Identify any out-of-zone vertical CO₂ migration near wellbore**
 - **VSP and crosswell seismic**
 - **Areal extent and vertical cross section of CO₂ plume**
 - **Aid in history matching and flood efficiency estimates**
 - **Identify out-of-zone migration**



Monitoring Plan

- Well reentry
 - Goals
 - Supplement characterization data to provide increased confidence in simulation work and predictions of CO₂ and fluid movement
 - Acquire drillstem test (DST) and fracture pressure data in the reservoir
 - Assess compartmentalization of field
 - Provide geomechanical modeling inputs
 - Monitor fluid movement and chemical changes in reservoir



Monitoring Plan (continued)

- Injection and production wells outfitted with real-time sensors
 - Surface casing pressure
 - Production casing pressure
 - Flow line pressure
 - Tubing pressure



Summary

- **The PCOR Partnership is working closely with Denbury to characterize the Bell Creek Field and set up for monitoring the CO₂ once injection begins.**
- **Injection of approximately 50 MMscfd of CO₂ is scheduled to begin first quarter of 2013.**
- **An estimated 35 million incremental bbl of oil will be recovered using CO₂ EOR at Bell Creek.**



Figure 5

CO₂ FLOOD SURVEILLANCE vs. CCGS MONITORING, MEASUREMENT AND VERIFICATION (MMV)

NEEDS

FLOODING

- 1) INJECTION IN ZONE
- 2) FLOW PATHS
- 3) PRESSURE CONTAINMENT
- 4) WELLBORE INTEGRITY
- 5) SWEEP EFFICIENCY
- 6) N/A

MMV

- INJECTION IN ZONE
- FLOW PATHS
- PRESSURE CONTAINMENT
- WELLBORE INTEGRITY
- N/A
- LONG TERM STORAGE

Contact Information

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Thank You!

